#### A.1 Introduction

Section A provides MTU troubleshooting based on the 2-digit error code displayed on the MTU front panel. Begin troubleshooting by looking up the error code in the MTU Error Code Table beginning on the following page (A0001). A description of the error and a reference to the troubleshooting flow chart (MAP) is given for each error code.

In all cases for which the correction action involves replacing more than one PCA (printed circuit assembly), the recommended method is to replace the first PCA listed and determine if the problem has been corrected. If the problem has not been corrected, replace the second PCA listed.

Prior to PCA or subassembly replacement, the user should perform any checks and adjustments (Section K) associated with the problem description. The same checks and adjustments should also be performed after corrective maintenance actions. The user should also enusre that the shorting plugs on a replaced PCA are the same on the replacement PCA.

A field tester is normally connected to the MTU logic gate during MTU troubleshooting. Refer to Part I of this manual for instructions on how to connect and operate the field tester. To assist in MTU troubleshooting or checkout after corrective action, the diagnostic routines (Section C) can be performed.

#### A.2 MTU Error Code Table

Error code	Description	Cause of error	Refer to
00	When the Unit Check is lit on the MTU front panel, a parity error of the ROM is detected before execution of the microprogram.	Hardware error	A0030
01	Faulty operation of arithmetic logic unit (ALU) during power on.	Hardware error	A0030
02	Faulty execution of a microprogram sub- routine during power on.	Hardware error	A0030
03	Faulty operation of register at file address \$00 through \$03 during power on.	Hardware error	A0030
04	Faulty operation of register at file address \$04 through \$07 during power on.	Hardware error	A0030
05	Faulty operation of register at file address \$08 through \$0B during power on.	Hardware error	A0030
06	Faulty operation of generated register at file address \$0C through \$0F during power on.	Hardware error	A0030

Error code	Description	Cause of error	Refer to
07	Faulty operation of timer 0 at file address \$10 during power on.	Hardware error	A0030
08	Faulty operation of timer 1 at file address \$11 during power on.	Hardware error	A0030
10	Faulty operation of the counter at file address \$12.	Hardware error	A0030
11	Faulty operation of general register at file address \$13.	Hardware error	A0030
12	There is inconsistency between 3 signals o Tape present (TP) o Beginning of tape (BOT) o End of tape (EOT)	Hardware error	A0031
13	ROMPE (ROM Parity Error) signal, RGPE (Register Parity Error) signal, or HUBLK (Hub Lock) signal is set incorrectly.	Hardware error	A0031
14	Check contents of MTU Register 18.		
15	TSFL (TestFlag) signal or TST (Test Start) signalis set correctly.	Hardware error	A0031
16	Faulty operation of the register at file address \$18.	Hardware error	A0030
17	ONL (Online), INATRP (Interruption), UCHLD (Unit Check Hold), TUCHK (Tape Unit Check), GAPCT (Gap Control), or TWA (Tape Warning Area) signal is set incorrectly.	Hardware error	A0031
18	RTLAL (Right Tape Loop Alarm), LTLAL (Left Tape Loop Alarm), HUBAL (Hub Lock Alarm), ECER (erase Circuit Error), WCER (Write Circuit Error), or WRIST (Write/Read PCA Installed) is incorrect.	Hardware error	A0031
19	CLINF (Column In File), CLINM (Column In Machine), or EMMVD (Error Marker Moved) signal is set incorrectly.	Hardware error	A0031
20	Failure in STEP6 (Step 6 ALL) - PE level setting is incorrect.	Hardware error	A0031
21	WVON (Write Voltage ON), ECON (Erase Current ON), AGCOK (SAGC OK) or VELO.1 (Velocity Mode O.1) signal is incorrect.	Hardware error	A0031

Error	Description	Cause of error	Refer to
22	One of the read data detecting signal, TMSR 0 - 7, (time sensor 0 through 7) is incorrectly set at '1'.	Hardware error	A0031
23	One of the read data detecting signal, TMSR 0 - 7, (time sensor 0 through 7) is incorrectly set at '1'.	Hardware error	A0031
24	GOB (Go Tag), STS (Status Tag), TMSR8 (Time Sensor 8), DNOIS (Detected Noise), DBOB (Detected Beginning of Block), DTM (Detected Tape Mark), or 0 (Logical '0') signal is incorrectly set at '1', or DIBG (Detected Inter Block Gap) signal is incorrectly set at '0'.	Hardware error	A0046
25	TMSR8, DNOIS, or DBOB signal is set at '0', or DIBG signal is set at '1'.	Hardware error	A0031
28	A parity error is detected in ROM during the execution of an instruction.	Hardware error	A0030
29	A parity error occurs in LSI register in file address \$00 to \$0B.	Hardware error	A0030
30	Current flows even after resetting the error marker drive.	Hardware error	A0043 A6000
31	The window does not close within a prescribed time.	Operator or Hardware error	A0110
<b>32</b>	Reel hub lock signal is erroneously detected.	Hardware error	A0041
35	Front door open is detected during unloading. Check that the front door is firmly closed.	Operator or Hardware error	A0420
36	File column in signal is not set to OFF during unloading.	Hardware error	A3020
37	Machine column in signal is not set to OFF during unloading.	Hardware error	A3020
38	Tape present signal is not set to OFF after the tape has been completely rewound onto the file reel during unloading.	Hardware error	A3030
39	Failure of forced unload.		

Error	Description	Cause of error	Refer to
40	Front door open is detected during unloading. Check that the front door is firmly closed.	Operator or Hardware error	A0420
41	Cartridge does not open. Check cartridge position.	Hardware error	A0120
42	The low tape is not detected within a prescribed number of rotations of the machine reel.	Hardware error	A0300
43	Auto hub is not locked.	Hardware error	A0320
44	Load/Rewind or Unload Key depressed while door open.		
45	The window is not closed. Press the reset and load button.	Hardware error	A0110
46	File column in signal is incorrectly detected.	Hardware error	A0310
47	Machine column in signal is incorrectly detected.	Hardware error	A0310
48	Tape present signal is detected after the tape has been rewound for a load retry.	Hardware error	A3030
49	The tape has not passed the BOT/EOT sensor. (Tape present signal is not detected.)	Hardware error	A0350
50	Reel loaded signal is erroneously detected.	Hardware error	A0360
51	Reel loaded signal is not detected.	Hardware error	A0360
52	The length from the starting tip of tape to the BOT marker is too short. (This length should be 4.3 to 5.5 m or 14 to 18 feet.)	Operator error	A0380
53	BOT marker cannot be detected within the prescribed distance.	Operator or Hardware error	A0400
54	Machine column in signal is not detected.	Hardware error	A0310

Error code	Description	Cause of error	Refer to
55	File column in signal is not detected.	Hardware error	A0310
56	Loop alarm is detected after machine reel column in signal.	Hardware error	A0430
57	Loop slarm is detected after file reel column in signal.	Hardware error	A0430
60	Loop slarm in file reel column is detected when the capstan speed down (HS CF) is on.	Hardware error	A0170 A2000
61	Loop alarm in file reel column is detected when the capstan speed down (HSCF) is off.	Hardware error	A0170 A2000
62	Loop alarm in machine reel column is detected when the capstan speed down (HSCM) is on.	Hardware error	A0170 A2000
63	Loop alarm in machine reel column is detected when the capstan speed down (HSCM) is off.	Hardware error	A0170 A2000
64	Reel hub lock is released.	Hardware error	A0320
65	Front Door open is detected after tape is loaded. Check that the front door is firmly closed.	Operator or Hardware error	A0420
66	Left tape-loop alarm detected in servo- on state (HSCF=1).		
68	Window open detected in tape running.		
69	Failure of auto-cleaner is tape running.		
70	Tach pulse is not detected when capstan motor is started.	Hardware error	A0550
71	The phase of capstan tach pulse A/B is incorrect.	Hardware error	A0550
72	Capstan continues to turn back and forth during position control. (Direction detecting signal OD remains set at 'l'.)	Hardware error	A0500
73	Capstan does not turn back and forth during position control. (Direction detecting signal OD remains at '0'.)	Hardware error	A0500

Error code	Description	Cause of error	Refer to
74	The range of stop position of the capstan is too long (longer than + 36 QTP = quarter tach pulse.)	Hardware error	A0450
75	The stop position of the capstan is not stable when servo lock is applied after the capstan stops.	Hardware error	A0450
80	Write voltage is turned on during the read status, or write voltage is not turned off within a prescribed time.	Hardware error	A0330
81	Write voltage is turned off during the write status, or write voltage is not turned on within a prescribed time.	Hardware error	A0330
82	Erase current is turned on during the read status, or erase current is not turned off within a prescribed time.	Hardware error	A0330
83	Erase current is turned off during the erase status, or the erase current is not turned on within a prescribed time.	Hardware error	A0330
84	Error in the +12 V supply.	Hardware error	A0330
85	Write voltage was not turned on within a prescribed distance during write operation in the streaming mode.	Hardware error	A0340
86	File protect was turned on during write erase operation. Turn protect switch off.	Operator or Hardware error	A5000
87	File protect was turned on during the DSE (Data Security Erase) operation. Turn protect switch off.	Operator or Hardware error	A5000
88	An error occurred in the level setting for the PE (phase encode) mode.	Hardware error	A0044
99	Error is in the tape. (This error is displayed after unloading is completed. However, the Unit Check light remains off.)	Tape or Hardware error	Replace the tape

## Error Codes Not Currently In Use

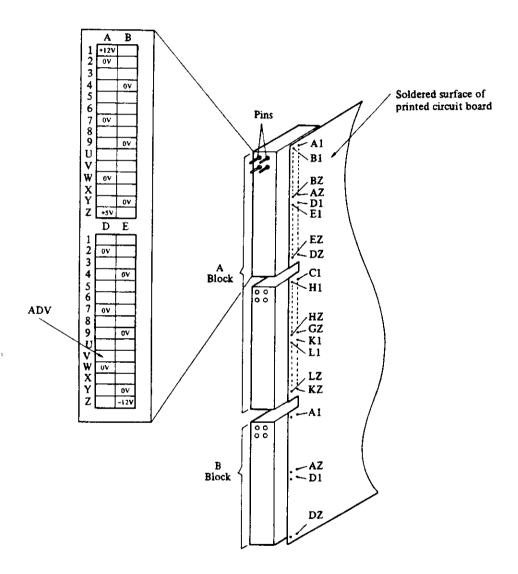
<sup>09, 26, 27, 33, 34, 58, 59, 67, 76, 77, 78, 79, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98</sup> 

		0.1.	
A0020	Error	Codes	

Use the MTU PCA location chart (see divider tab at the beginning of Part II) to locate MTU printed circuit assemblies (PCAs). When locating or replacing PCAs, observe these procedures:

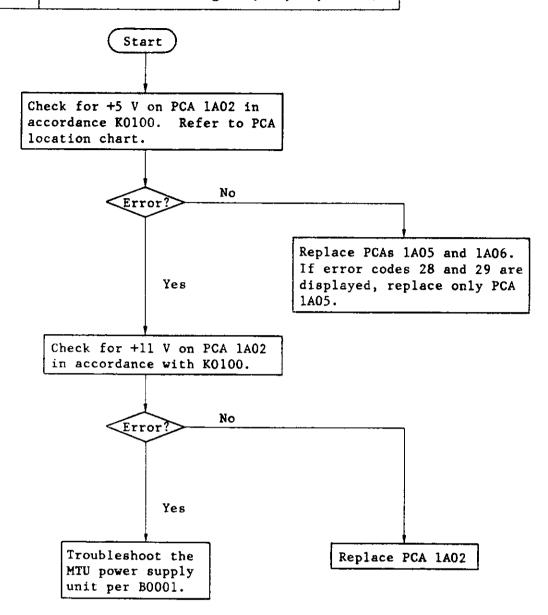
- (1) Turn off the MTU power supply.
- (2) Use extraction tool P/N C960-0300-T001.
- (3) Mark the connector before removing to ensure correct replacement.
- (4) Avoid bending connector pins when installing a PCA.

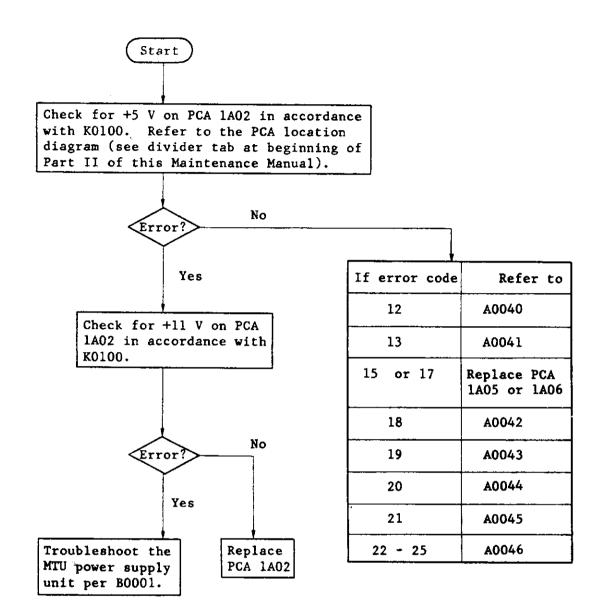
Some corrective actions require monitoring a signal at the MTU motherboard. Figure A.l shows the system by which the pins are identified. The location of pin ADV is given as an example.



Note: ADV location is shown as an example.

Figure A.1 Signal-monitoring points (pins) on MTU motherboard





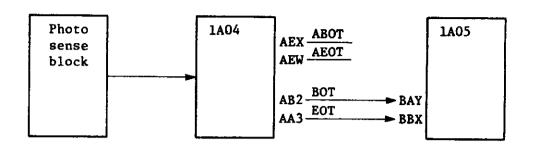
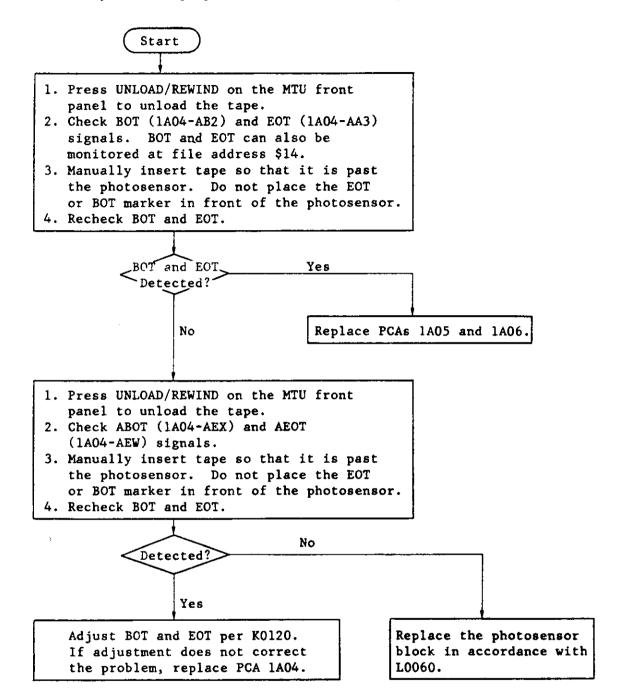


Figure A.2 Troubleshooting Error Code 12

Inconsistency amont tape present, BOT, and EDT signals.



## Notes:

- (1) File address \$14
  - Bit 0 TP: Tape present

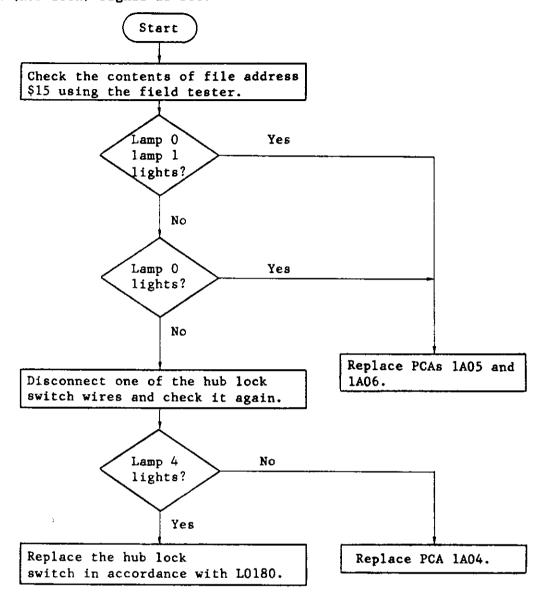
Bit 4 BOT: Beginning of tape

Bit 5 EOT: End of tape.

(2) A detected signal corresponds to a logical high (nominal 5 V or a "1").

A0041 Error Codes 13 (continued) and 32

ROMPE (ROM parity error) signal, RGPE (register parity error) signal, or HUBLK (hub lock) signal is set.



- (1) File address \$15:
  - Bit O ROMPE: ROM parity error
  - Bit 1 RGPE: Register parity error
  - Bit 4 HUBLK: Hub lock.
- (2) If necessary, refer to Part I of this Maintenance Manual for instructions on how to display a register file address using the field tester.
- (3) Refer to Section L for subassembly removal instructions.
- (4) Refer to PCA location chart (see divider tap) when replacing PCAs.

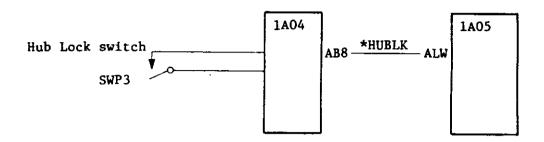
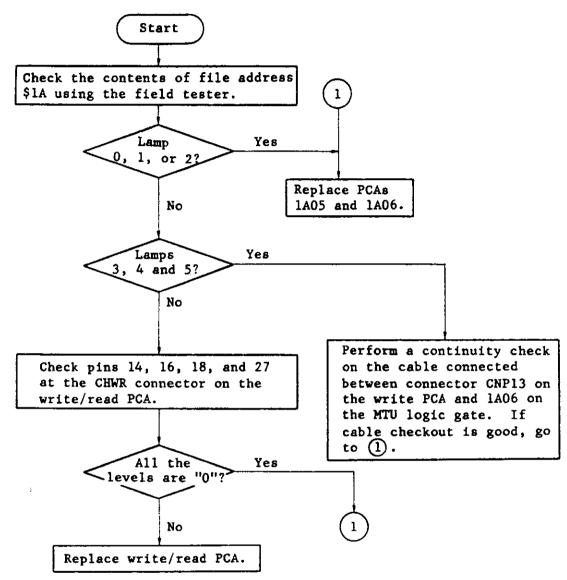


Figure A.3 Troubleshooting Error Codes 13 and 32

# A0042 | Error Code 18 (continued)

Either RTLAL (right tape loop alarm) LTLAL (left tape loop alarm), HUBAL (hub lock alarm) ECER (erase circuit error), WCER (write circuit error), or WRIST (write/read PCA installed) is incorrectly set.



- (1) File address \$1A:
  - Bit O RTLAL: Right tape loop alarm
  - Bit 1 LTLAL: Left tape loop alarm
  - Bit 2 HUBAL: Hub lock alarm
  - Bit 3 ECER: Erase circuit error
  - Bit 4 WCER: Write/read installed.
- (2) If necessary, refer to Part I of this manual for instructions on how to display a register file address using the field tester.
- (3) Refer to Section L for subassembly removal and replacement instructions.

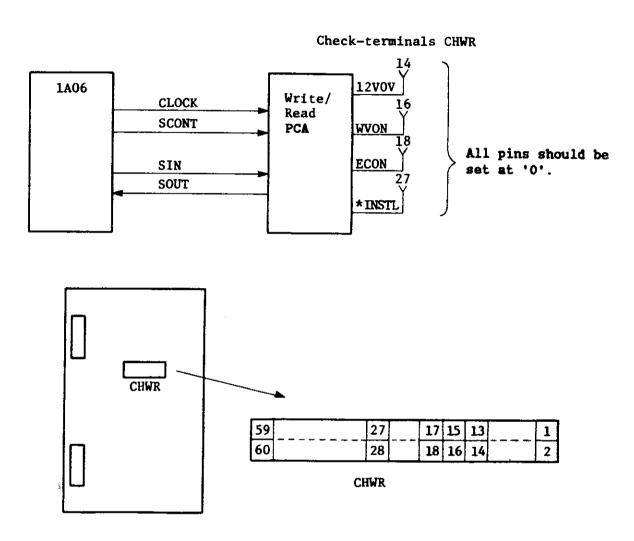
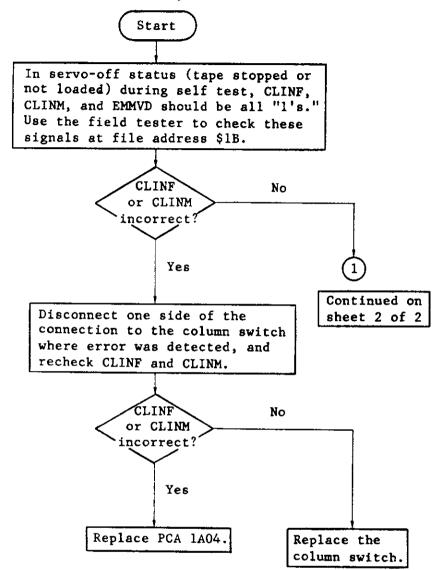


Figure A.4 Write/read PCA

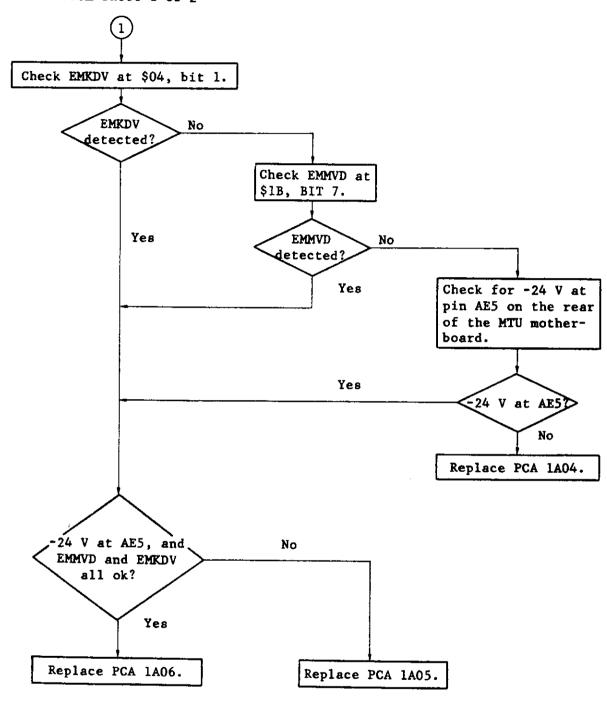
A0043 Error Codes 19 (continued) and 30

Column in file (CLINF), column in machine (CLINM) or error marker moved (EMMVD) signal is set incorrectly.



- (1) File address \$1B:
  Bit 3 CLINF: Column in file. (Tape in the file column has been detected.)
  Bit 4 CLINM: Column in machine. (Tape in machine column has been detected.)
  Bit 7 EMMVD: Error marker moved.
- (2) If necessary, refer to Part I of this Maintenance Manual for instructions on how to display a register file address using the field tester.
- (3) Refer to Section L for subassembly removal and replacement instructions.

From sheet 1 of 2



## Note:

(1) For pin designations such as AE5 on the MTU motherboard, refer to A0020, Figure A.1.

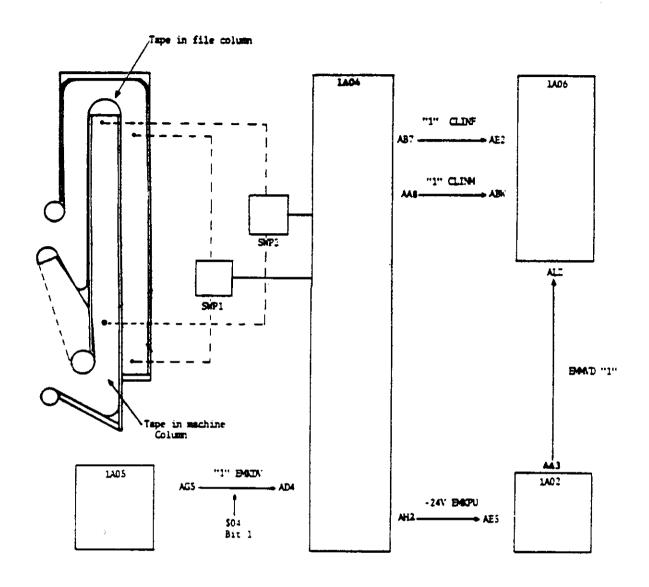
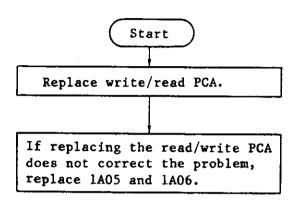


Figure A.5 Troubleshooting Error Codes 19 and 30

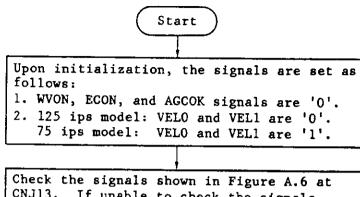
A0044 Error Codes 20 (continued) and 88

Faulty phase encode setting.

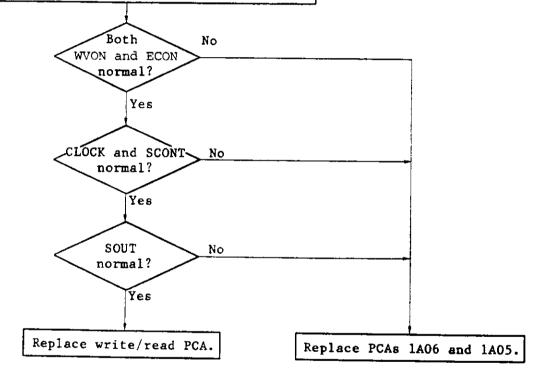


A0045 Error Code 21

Write voltage ON (WVON), erase current ON (ECON), SAGC OK (AGCOK), or velocity mode 0/1 (VELO/1) signal is wrong.



Check the signals shown in Figure A.6 at CNJ13. If unable to check the signals, replace the read/write PCA and PCAs 1A06 and 1A05 one at a time. If signals can be checked, proceed with troubleshooting.



Notes:

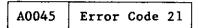
(1) File address \$1D:

Bit 1 WVON : Write voltage ON Bit 2 ECON : Erase current ON

Bit 5 AGCOK: SAGC OK

Bit 6 VELO: Velocity model 0 Bit 7 VEL1: Velocity model 1.

(2) If necessary, refer to Part I of this Maintenance Manual for instructions on how to display a register file address using the field tester.



## File address \$1D

Bit 1 WVON: Write Voltage ON 2 ECON: Erase Current ON

5 AGCOK: SAGC OK

6 VELO: Velocity Mode 0 7 VEL1: Velocity Mode 1

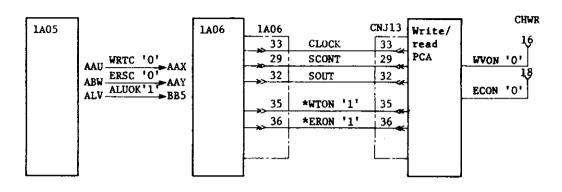


Fig. 1

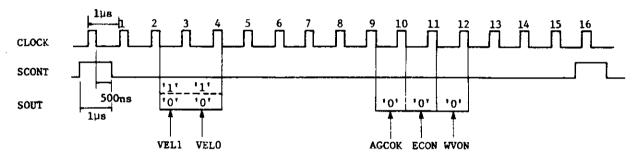


Figure A.6 Troubleshooting Error Code 21

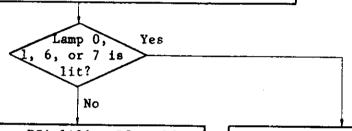
Abnormality on file address \$1E and \$1F.



In the initial diagnostics at power on while write-to-read operation is being performed, the signal states are as follows:

- 1. If no write data is sent, all the read data detecting signals (TMSR, DNOIS, DBOB, and DTM) should not be detected. The DIBG should be detected.
- 2. If write data is sent, all the read data signals (TMSR, DNOIS and DBOB) should be detected. DTM and DIBG signals should not be detected. In addition to the above, GOB and STS signals should not be detected at initialization.

Check file address \$1F using the field tester during the write cycle.



Replace PCA 1A06. If problem is not corrected, replace PCA 1A05. If still not corrected, replace the write/read PCA.

Replace PCA 1A06. If problem is not corrected, replace PCA 1A05.

- File address \$1E: Read Write Bit 0 TMSRO: Time sensor 0 ō 1 Bit 1 TMSR1: Time sensor 1 0 1 Bit 2 TMSR2: Time sensor 2 0 1 Bit 3 TMSR3: Time sensor 3 0 1 Bit 4 TMSR4: Time sensor 4 0 1 Bit 5 TMSR5: Time sensor 5 0 1 Bit 6 TMSR6: Time sensor 6 1 Bit 7 TMSR7: Time sensor 7 0 1
- (2) File address \$1F: Read Write Bit O GOB : Go tag 0 0 Bit 1 STS : Status flag 0 0 Bit 2 TMSR8: Time sensor 8 1 0 Bit 3 DNOIS: Detected noise 0 Bit 4 DBOB: Detected beginning of block 1 0 Bit 5 DIBG : Detected inter block gap 0 1 Bit 6 DTM : Detected tape mark 0 0 Bit 7 0 : Logical '0'. 0 0

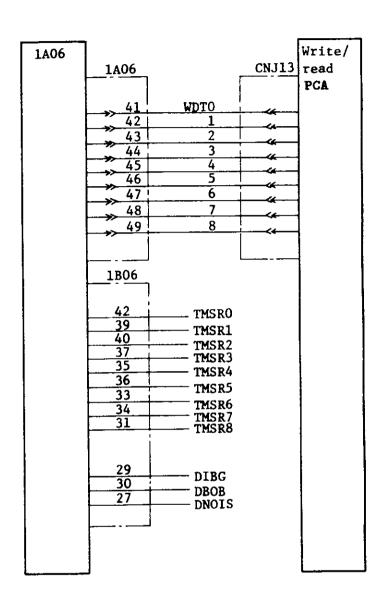
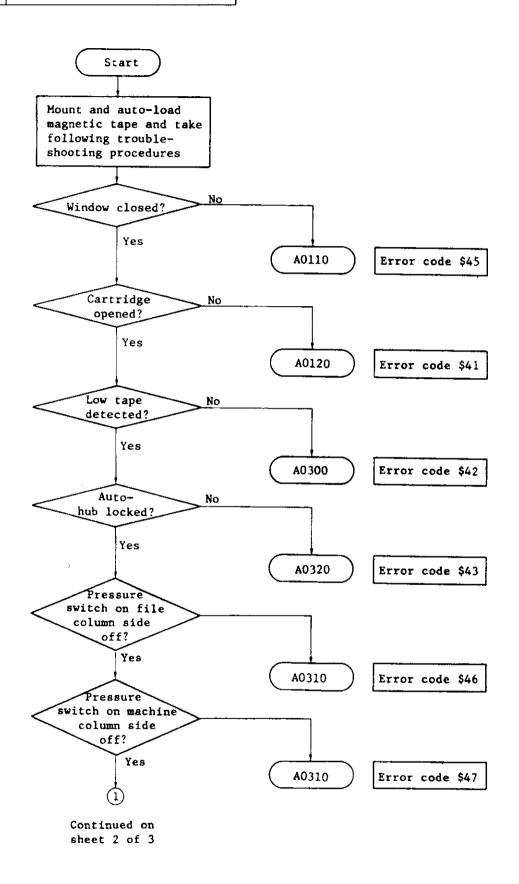
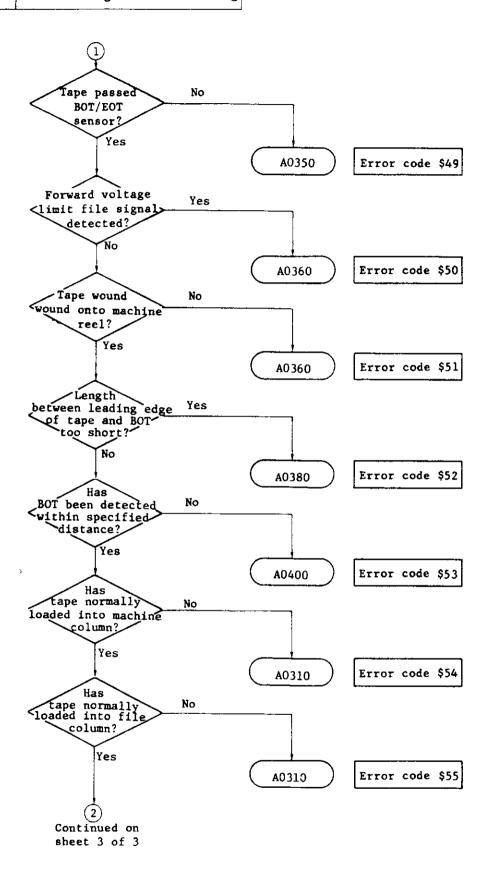
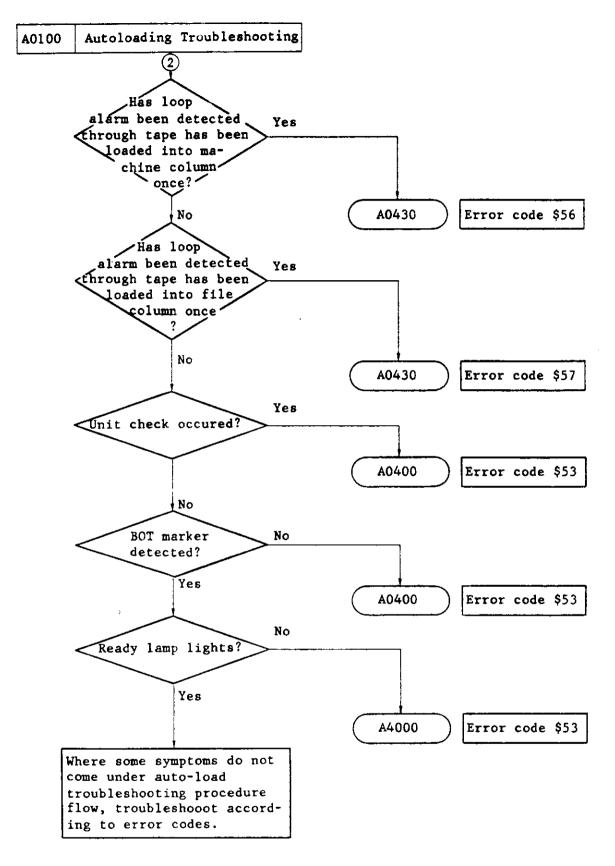


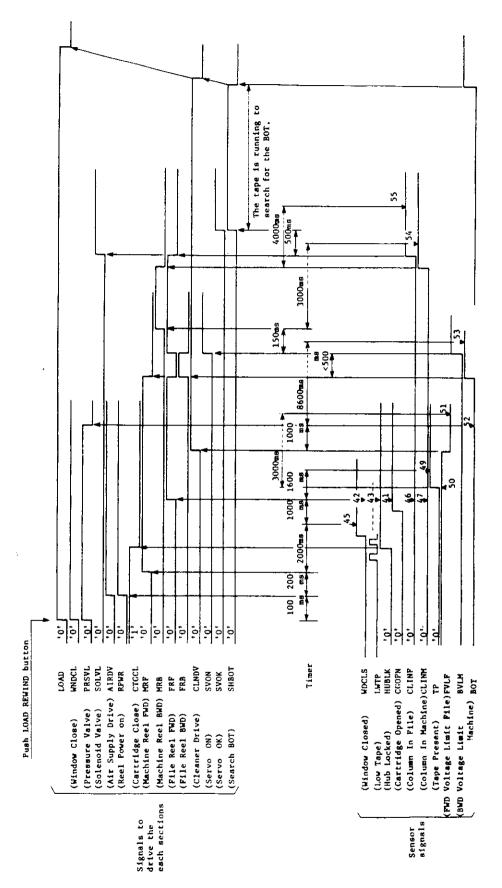
Figure A.7 Troubleshooting Error Codes 22 through 25







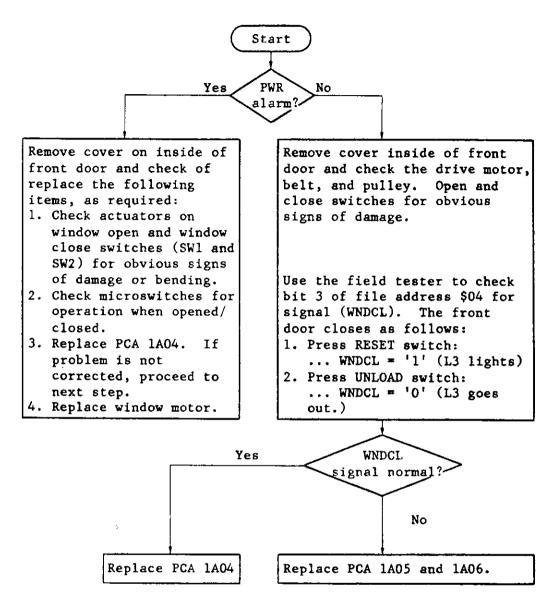
- (1) Unit check lamp flashes if the error occured during a load sequence.
- (2) Push the Reset button to reset error.



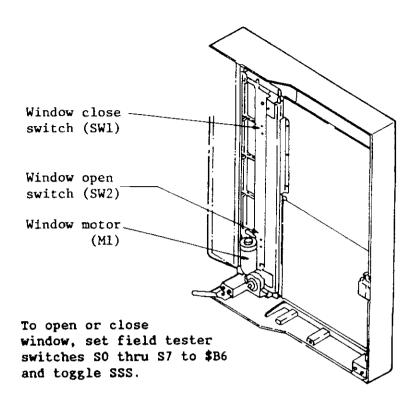
Note: The marks 'w' indicate the timings when the program checks the logical level of each sensor during auto loading. The hexadecimal number in upper of the mark 'w' means Error code which is set to ER register.



Window open/close failure.



- (1) Window open/close failure is due to drive system, microprograms, or mechanism.
- (2) Use the field tester to issue command \$B6 to open and close the window.



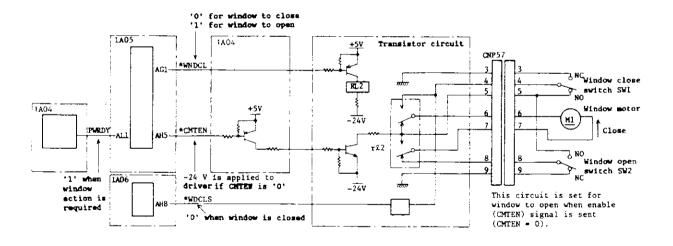
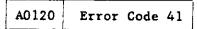
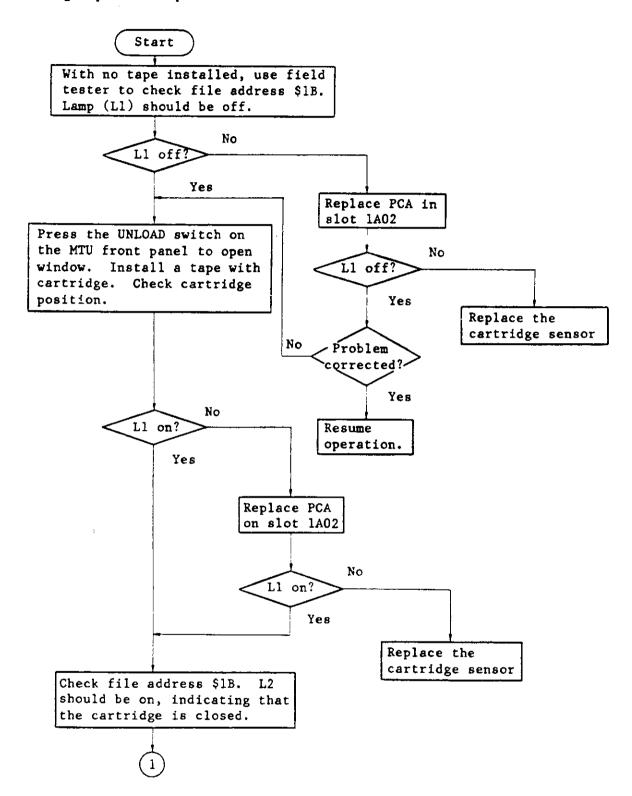
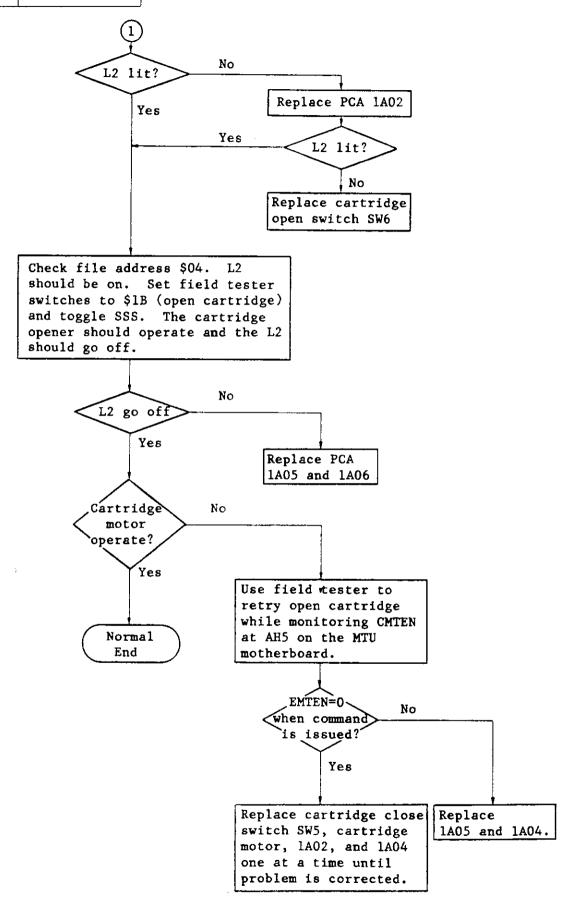


Figure A.8 Troubleshooting Error Code 31

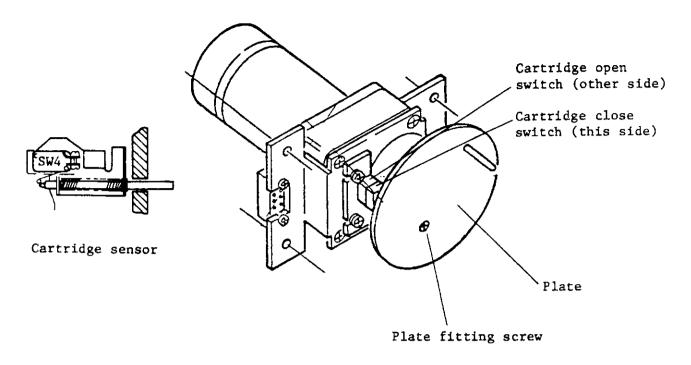


Cartridge open/close problem.





B03P-5280-0341A...03



Cartridge opener

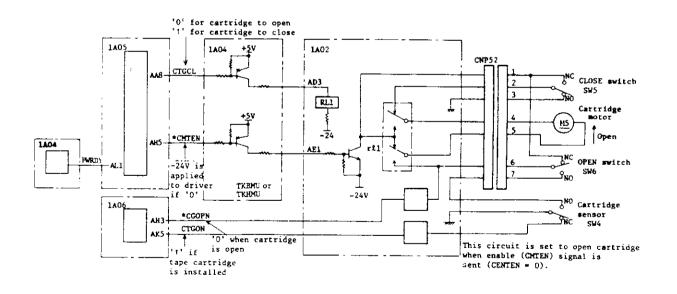
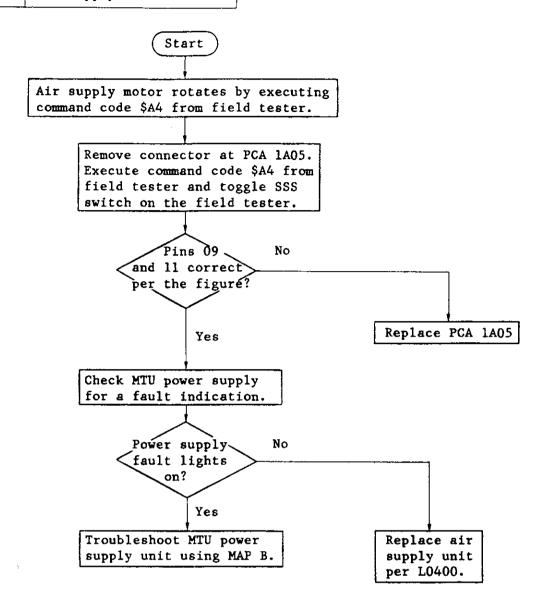
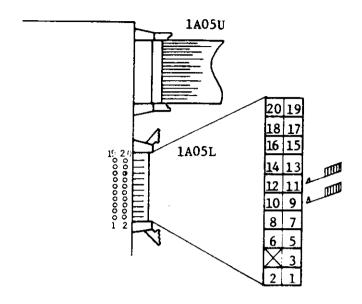


Figure A.9 Troubleshooting Error Code 41





Logic PCA at 1A05

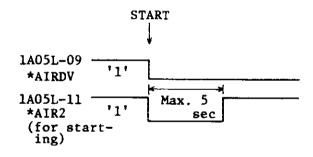
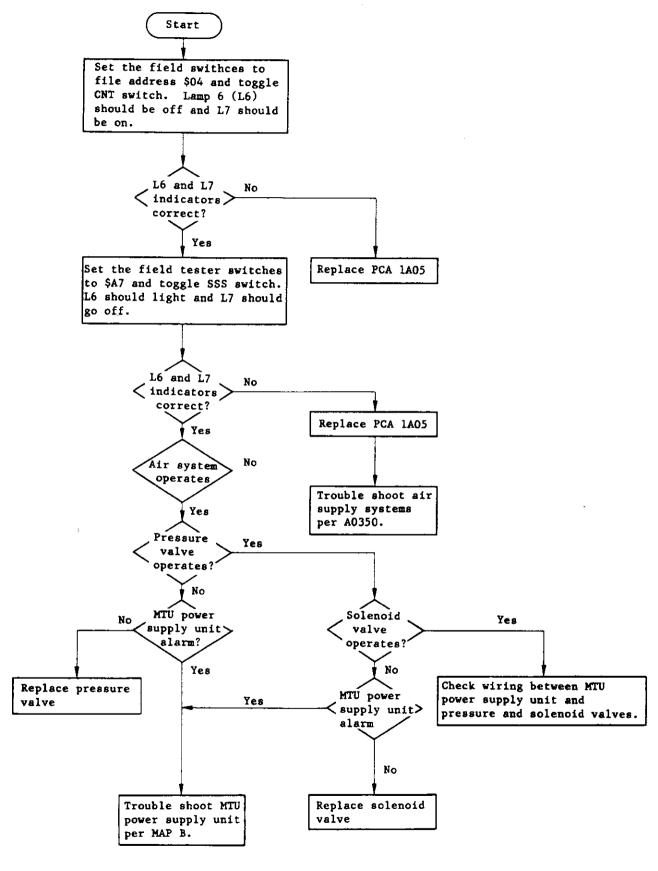
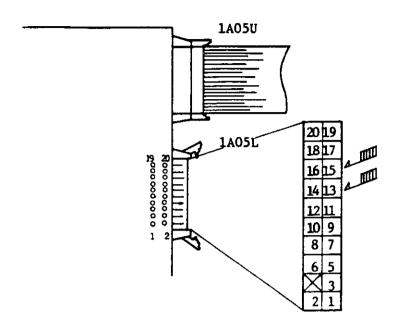


Figure A.10 Timing chart for air supply motor



B03P-5280-0341A...03



Logic PCA at 1A05

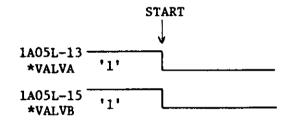
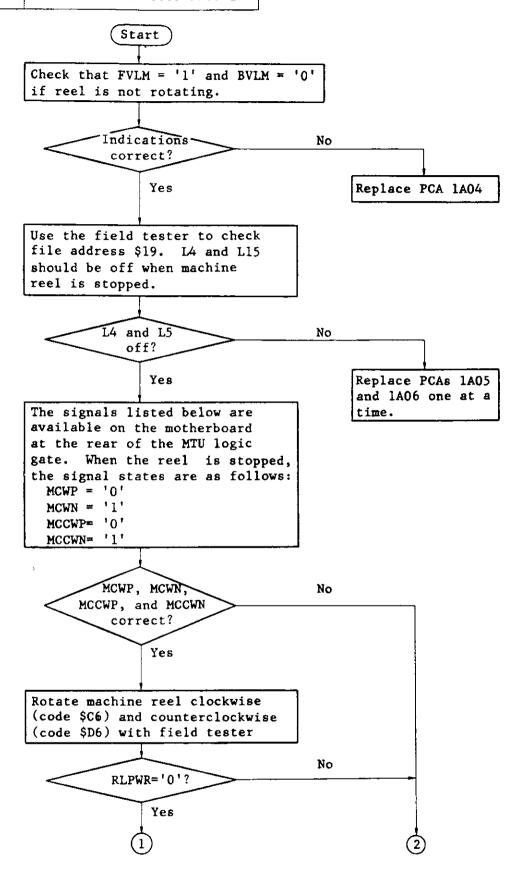
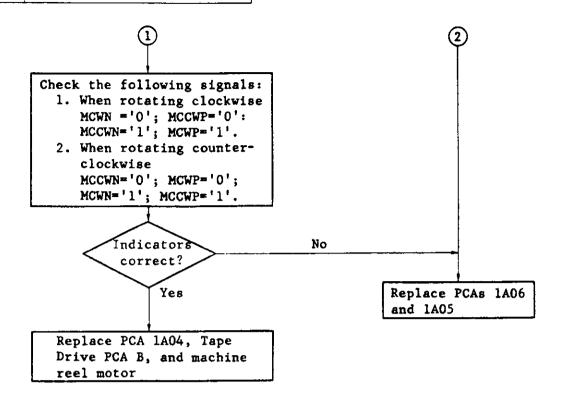
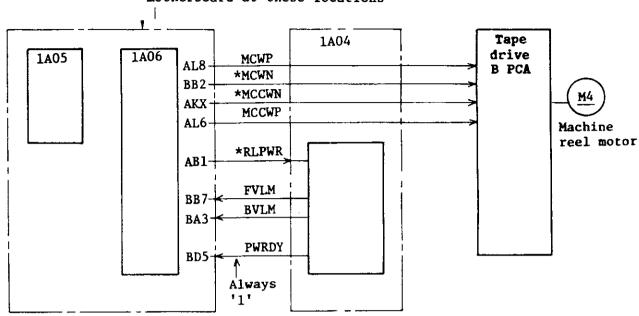


Figure A.11 Timing chart for pressure and solenoid valves





Signals are available on MTU logic gate motherboard at these locations



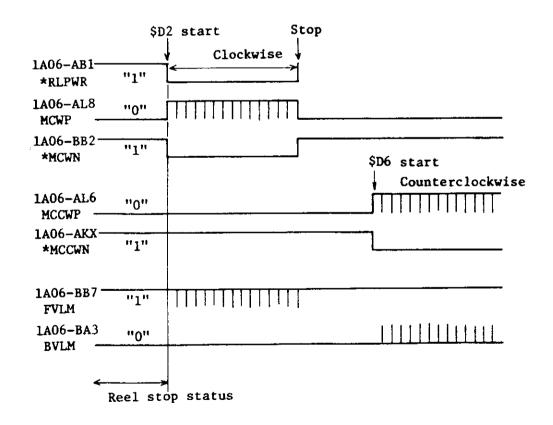
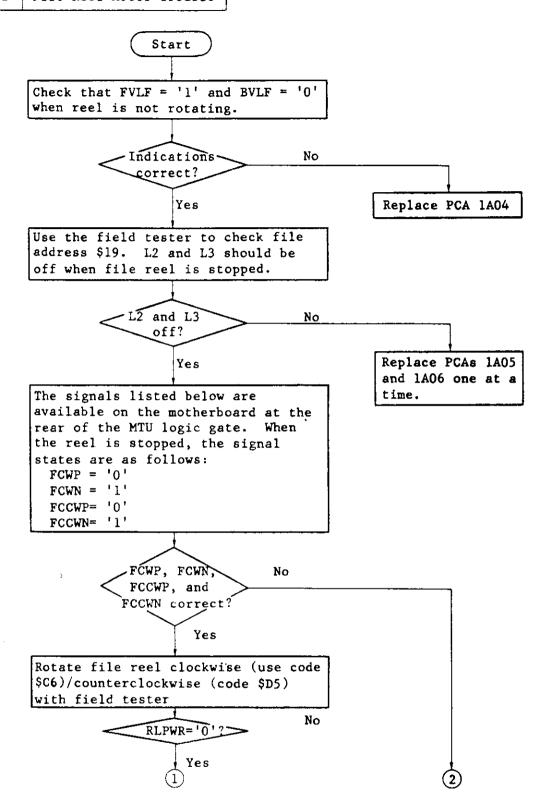
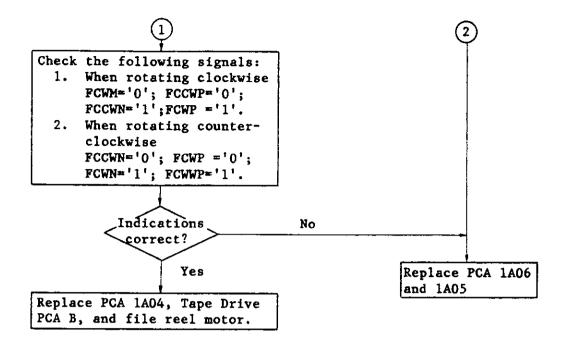
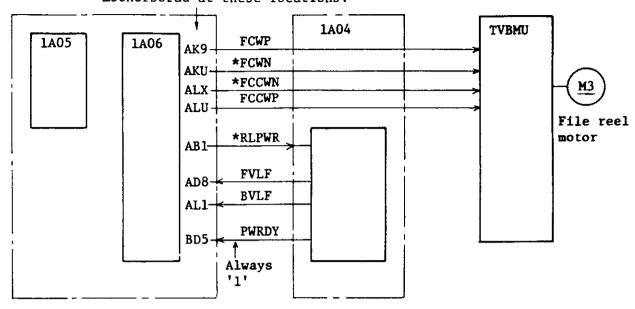


Figure A.12 Machine reel motor troubleshooting





Signals are available on MTU logic gate motherborad at these locations.



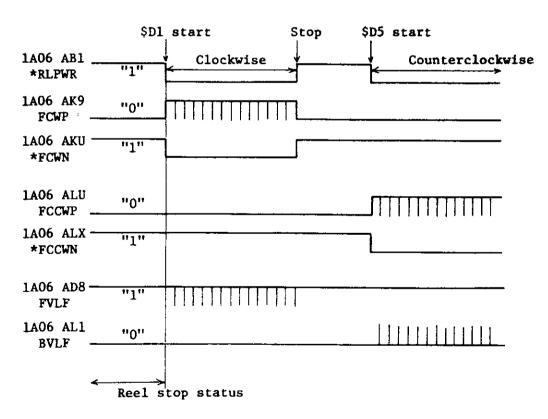
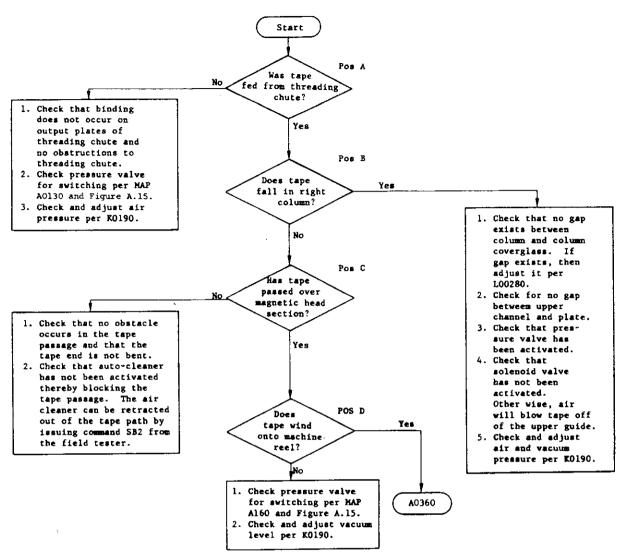


Figure A.13 File reel motor troubleshooting



#### Note:

- (1) Tape does not wind onto machine reel even though it has been loaded from file reel.
- (2) See accompanying figure for referenced tape positions (pos).

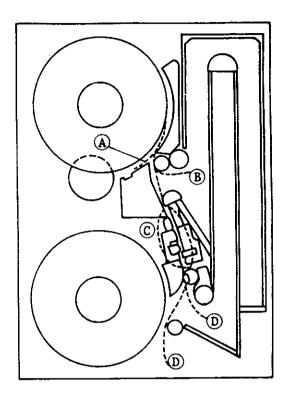
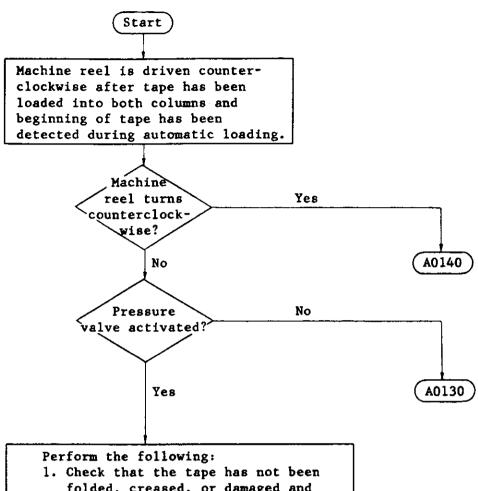


Figure A.14 Tape positions



- Check that the tape has not been folded, creased, or damaged and that the threading end has a smooth, clean cut. Repair the tape or discard it.
- 2. Check that no gap exists between column and column cover glass. If gap exists, adjust the cover per LO280.
- Remove tube connected to solenoid valve, plug hole that the tube fits into, and retry AUTOLOAD procedure. If successful, replace solenoid valve and troubleshoot per A0131.

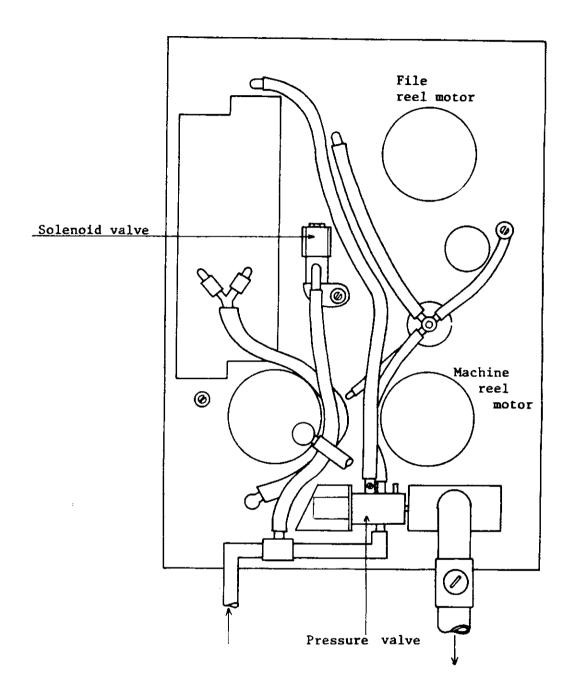


Figure A.15 Pressure/vaccum route

A0170 E

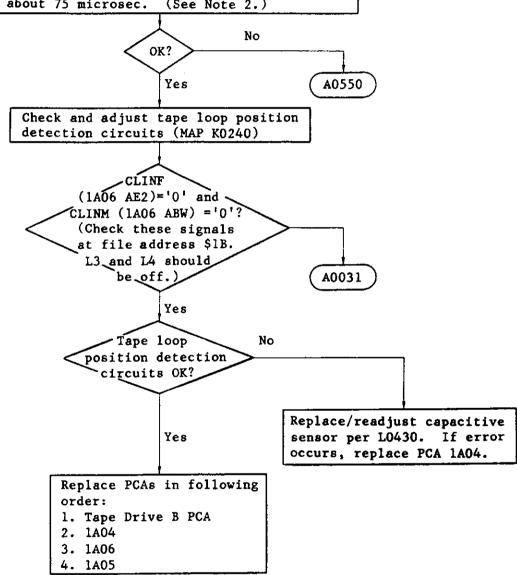
Error Codes 60 through 63

Tape Loop Alarm



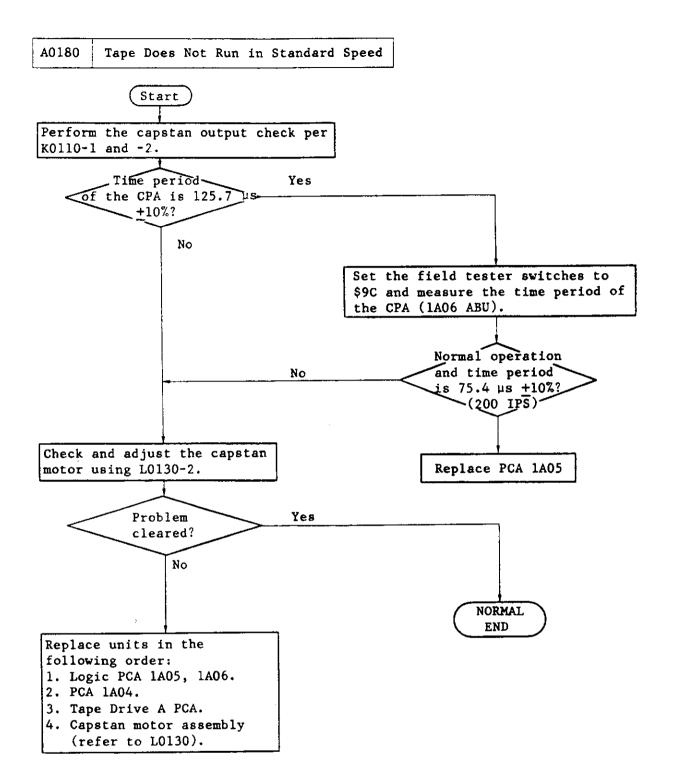
Check capstan tachometer (see Note 1) for the following signals with field tester with tape unloaded:

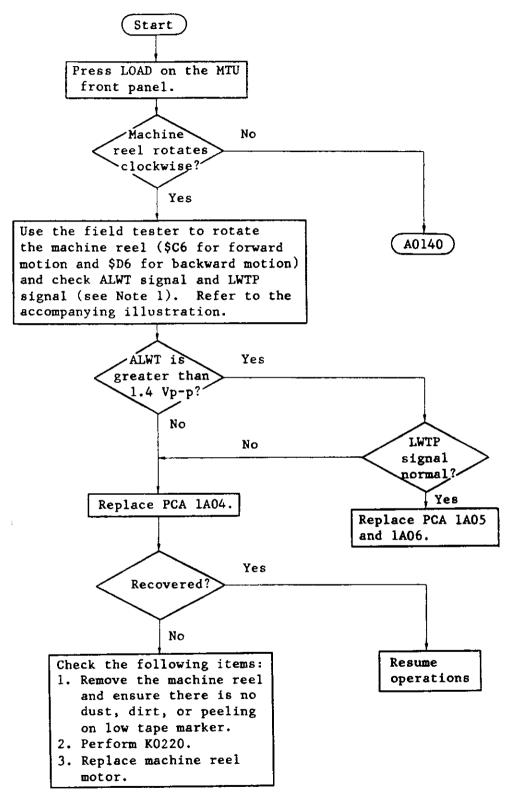
- 1. Unit check indicator stays off.
- 2. Periods of CPA, capstan tachometer A (file address \$14, Lamp 2) and capstan tachometer B (file address \$14, Lamp 3) CPB should be about 75 microsec. (See Note 2.)



### Notes:

- (1) The unit check signal can be monitored at file address \$04, bit 0.
- (2) CPA and CPB can also be monitored at AA6 and AB6 at the MTU logic gate motherboard, respectively.
- (3) A complete checkout of the capstan and tape loop is contained in K0110 and K0240.





### Note:

(1) Signals can be monitored at the MTU logic gate motherboard.

## Machine Reel

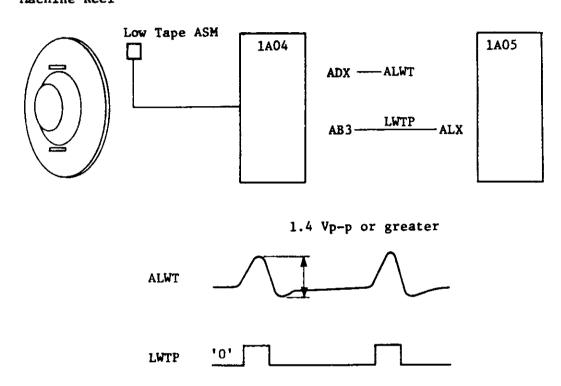
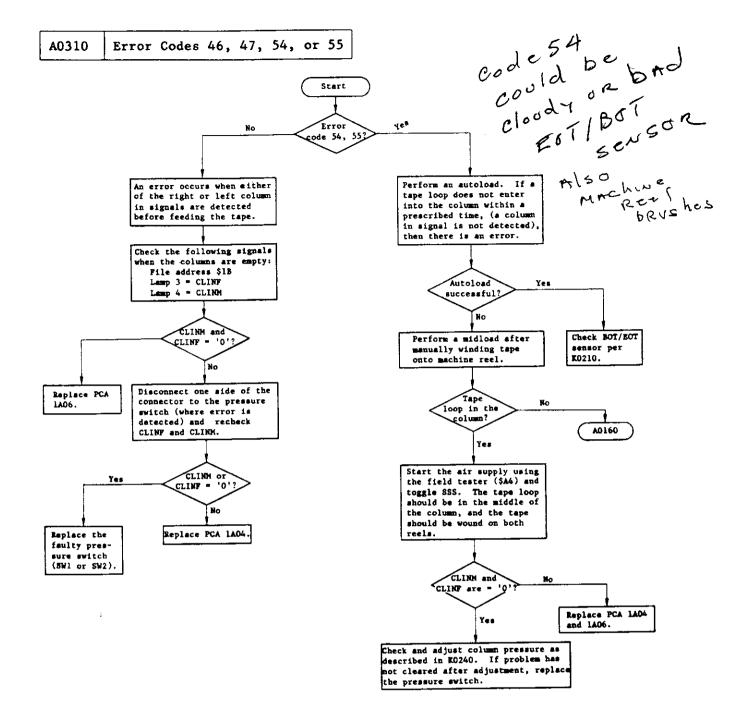


Figure A.16 Troubleshooting Error Code 42



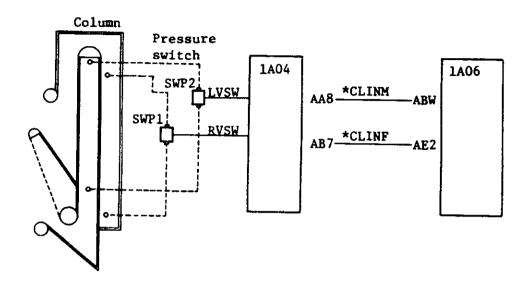
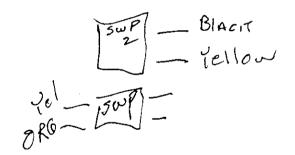
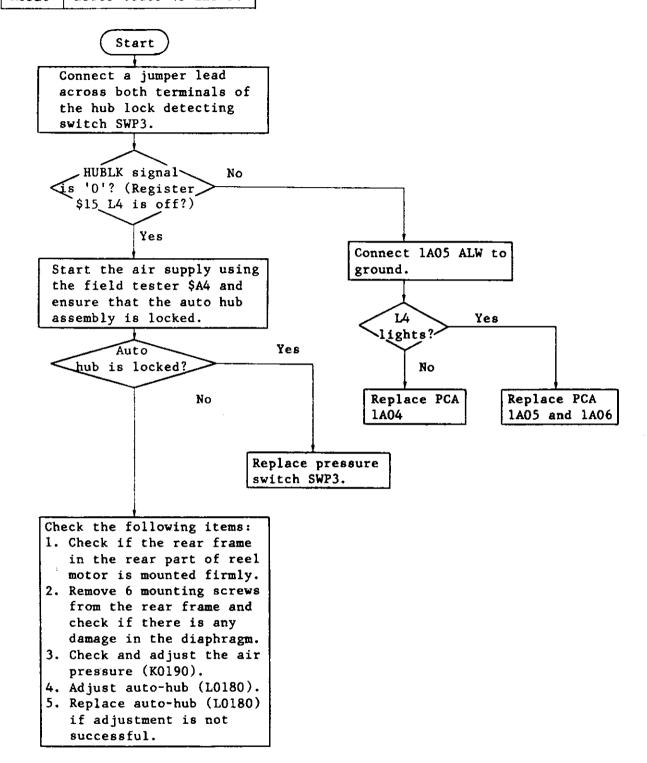


Figure A.17 Troubleshooting Error Codes 46, 47, 54, and 55





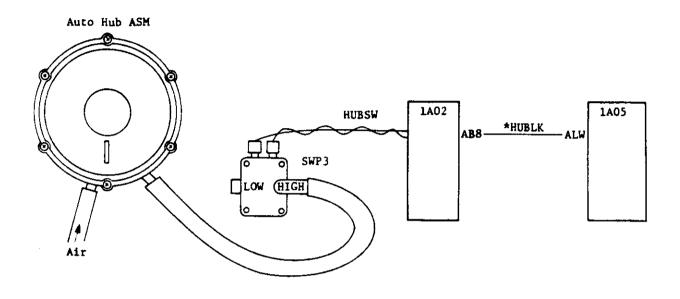
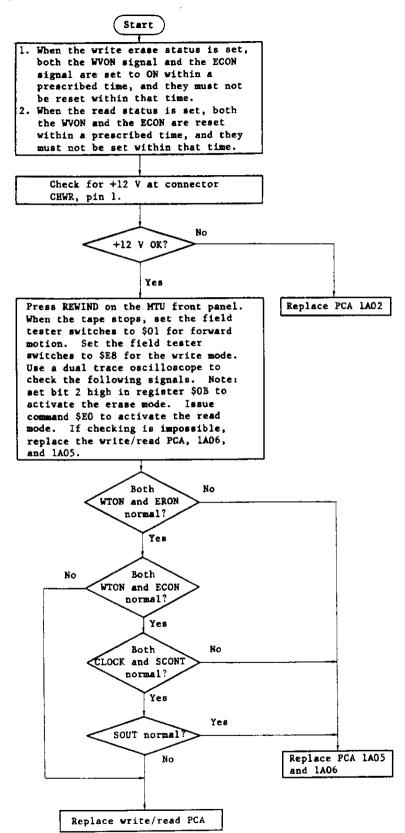
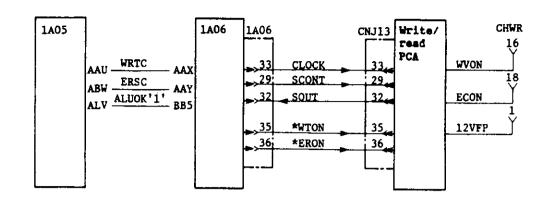
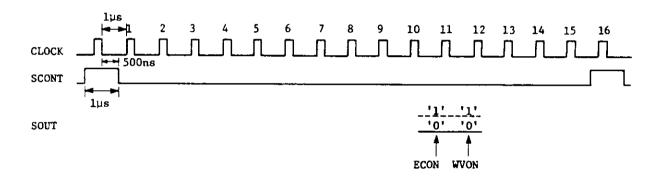


Figure A.18 Troubleshooting Error Codes 43 and 46

# Abnormality in Write/Read Status.







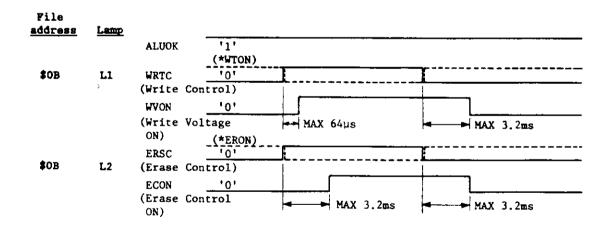
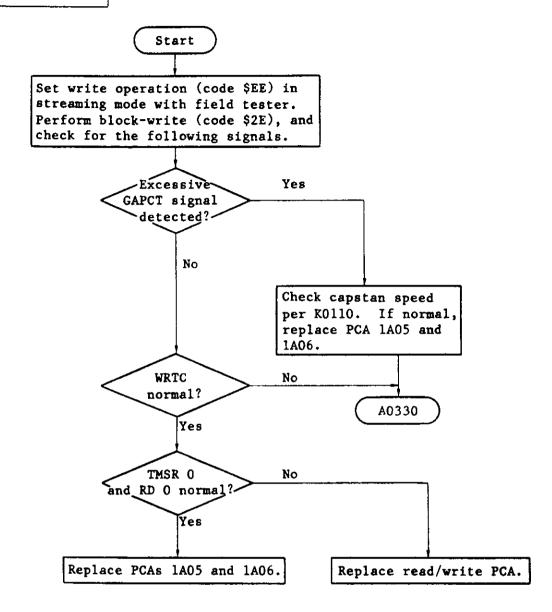


Figure A.19 Troubleshooting Error Codes 80 through 84



#### Notes:

- (1) An error results if no IBG (inter-block gap) is detected within a specified distance. Write voltage is normally set to ON within the IBG when writing data in the streaming mode.
- (2) Signals can be accessed on the MTU logic gate motherboard.

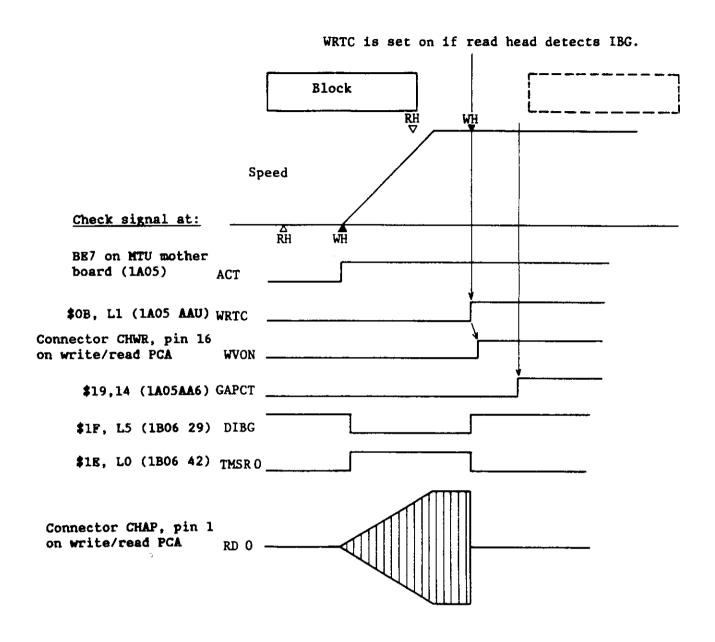
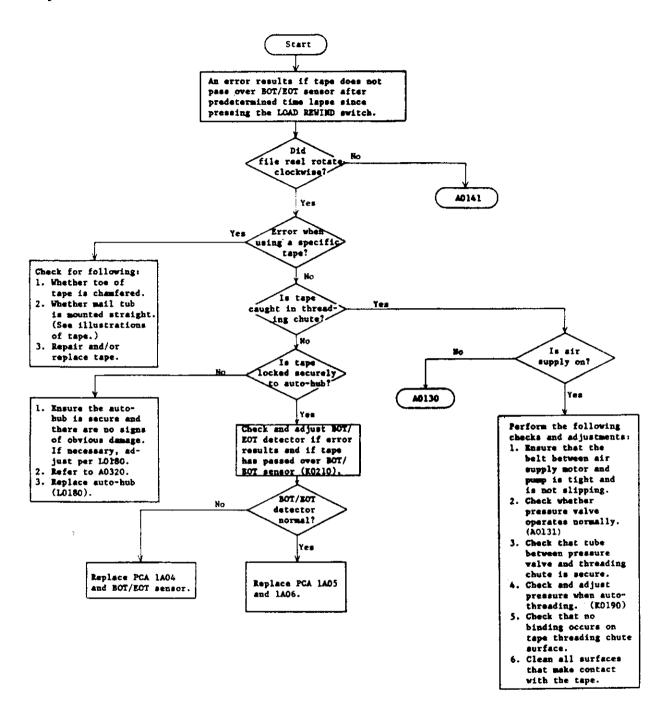


Figure A.20 Troubleshooting Error Code 85

A0350 Error Code 49

Tape did not reach BOT sensor.



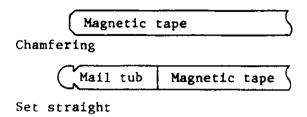
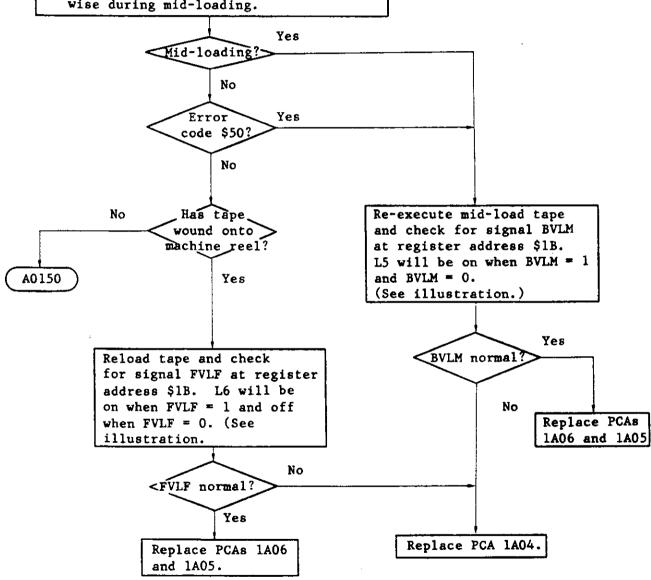


Figure A.21 Tape rim end



An error is detected if:

- Reel loaded signal (FVLF) is detected before BOT/EOT.
- No reel loaded signal is detected after predetermined elapsed time after tape passed over BOT/EOT sensor during autoloading.
- Reel loaded signal (BVLM) is detected before file reel rotates counterclockwise during mid-loading.



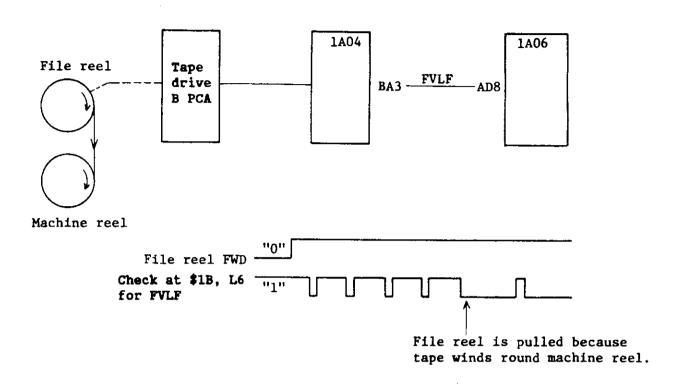
Notes: FVLF: Forward voltage limit file.

BVLM: Backward voltage limit machine.

# A0360 Error Codes 50 and 51

FVLF: Forward Voltage Limit File

BVLM: Backward Voltage Limit Machine



Reel Loaded check when auto-loading

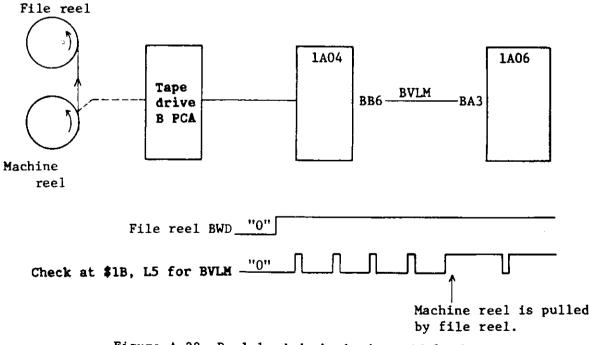
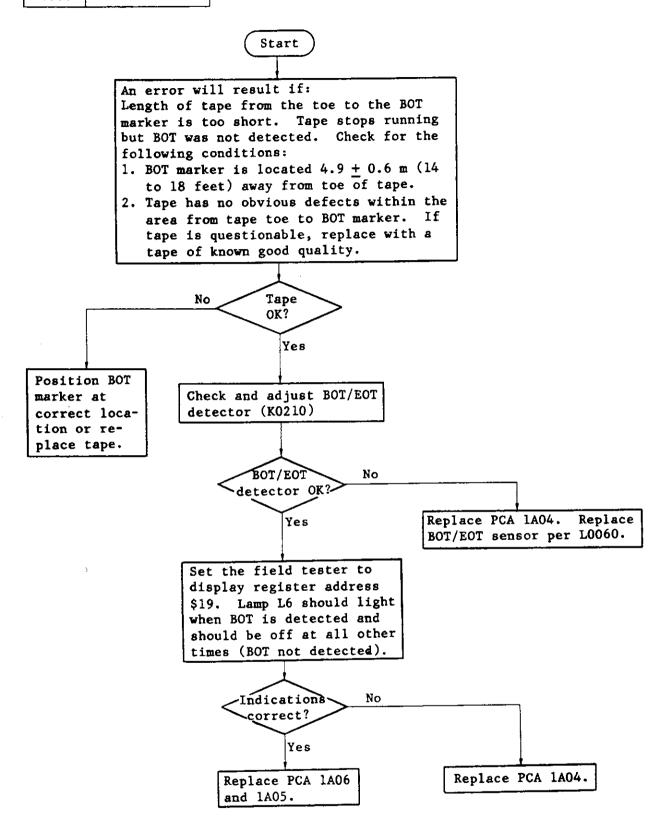


Figure A.22 Reel loaded check when mid-loading



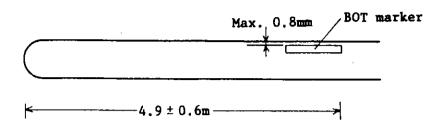
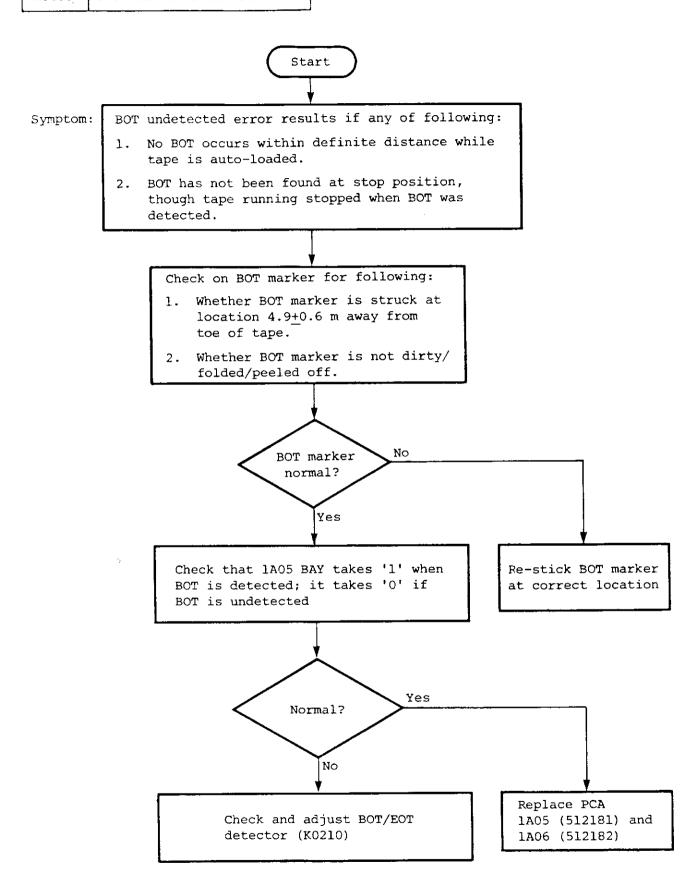
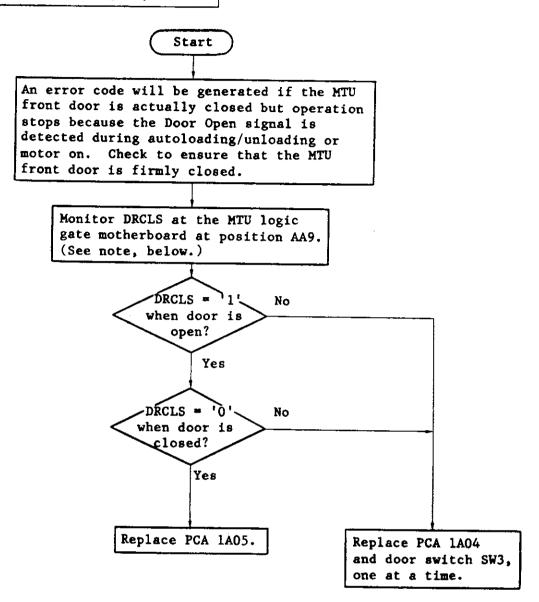


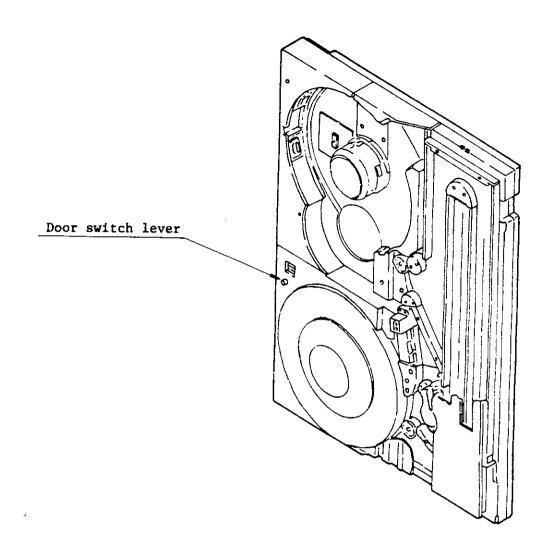
Figure A.23 Troubleshooting Error Code 52





### Note:

See A0020, Figure A.1 pin location on the MTU motherboard.



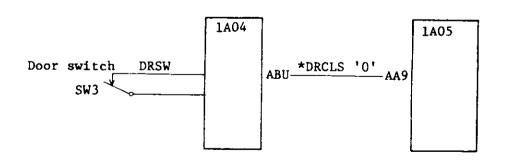
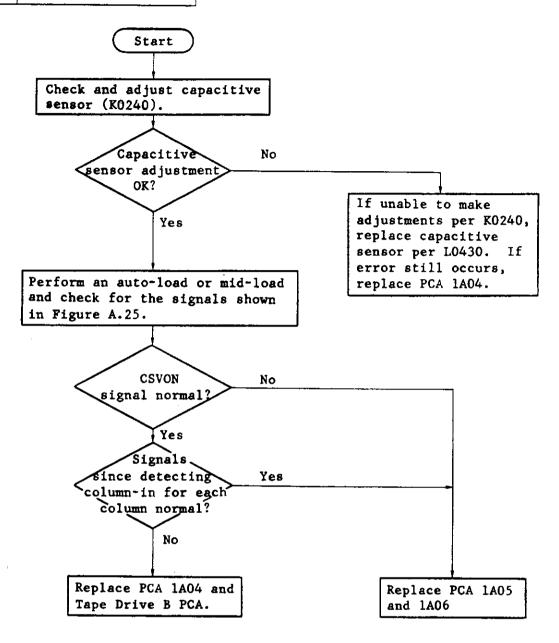
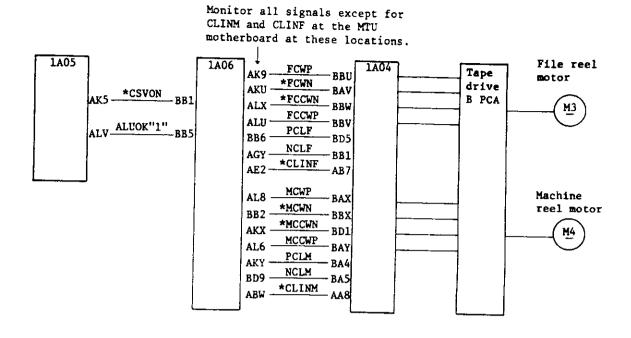


Figure A.24 Troubleshooting Error Codes 35, 40, and 65



Note: An error results if the tape loop passes the warning detection hole after the column-in signal (tape in vacuum column) has been detected during loading.



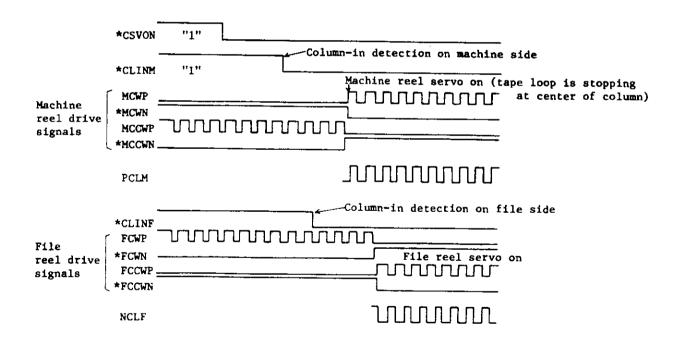
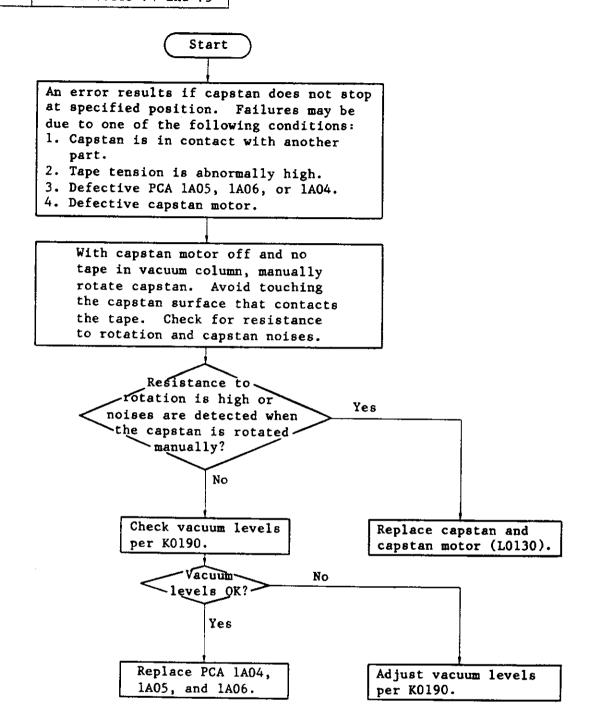
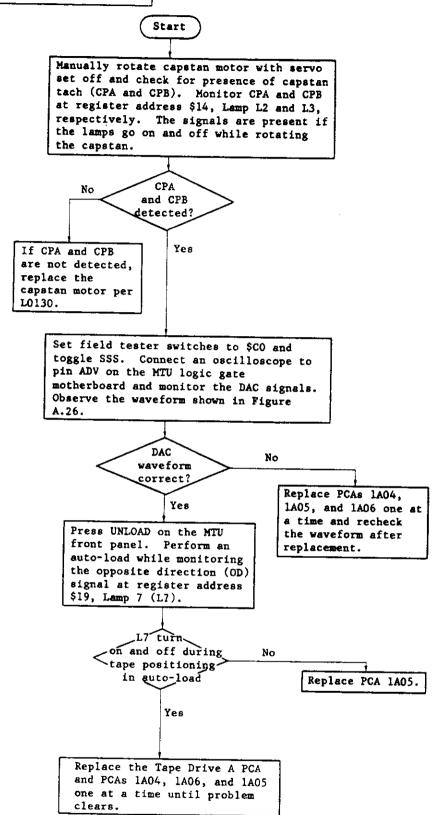
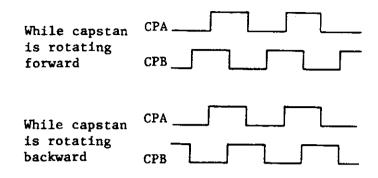


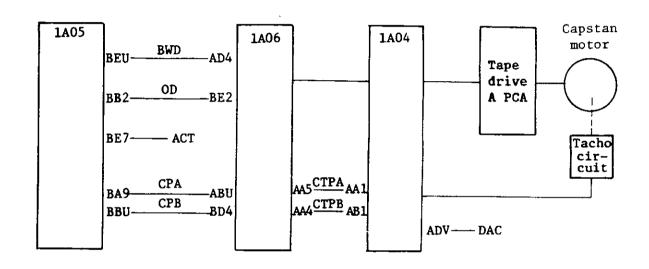
Figure A.25 Troubleshooting Error Codes 56 and 57





Note: See A0020, Figure A.1 for ADV pin location on the MTU motherboard.





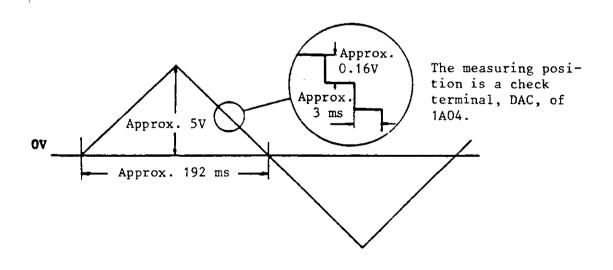
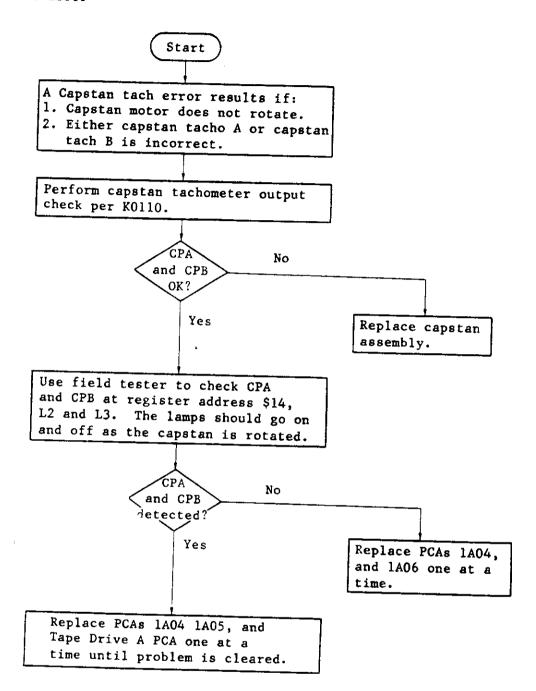
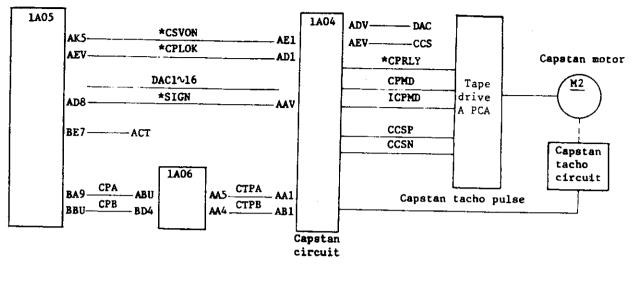


Figure A.26 Troubleshooting Error Codes 72 and 73

# Capstan Tacho Error





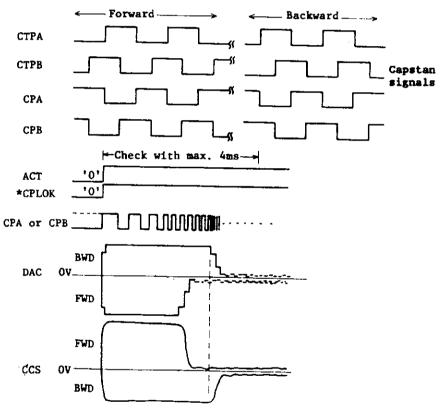
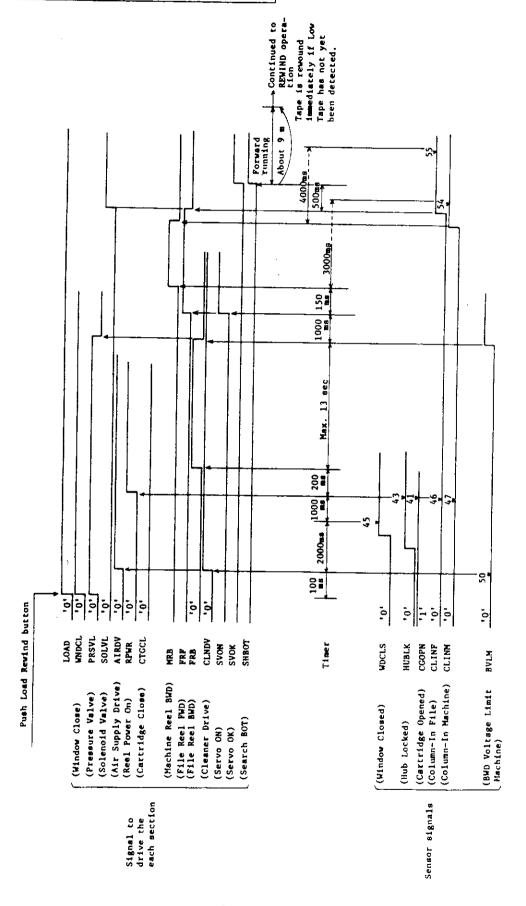
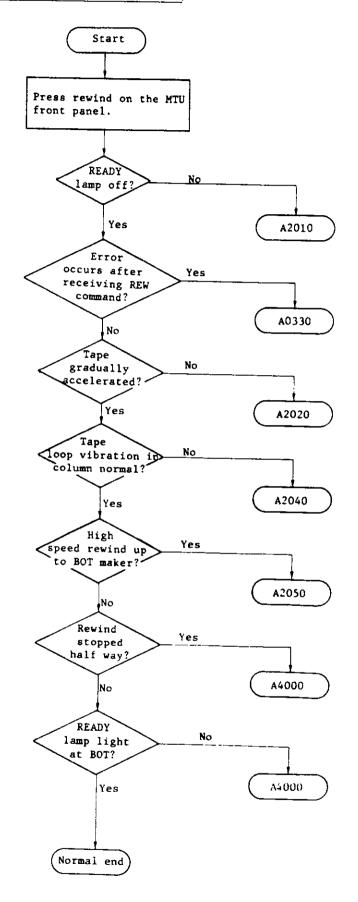


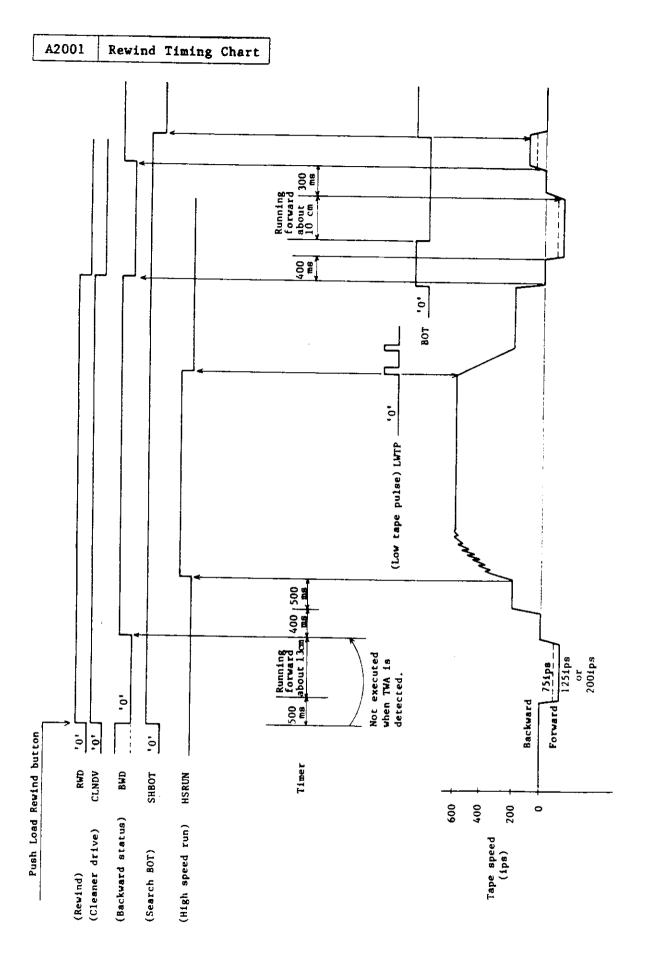
Figure A.27 Capstan circuit and signals

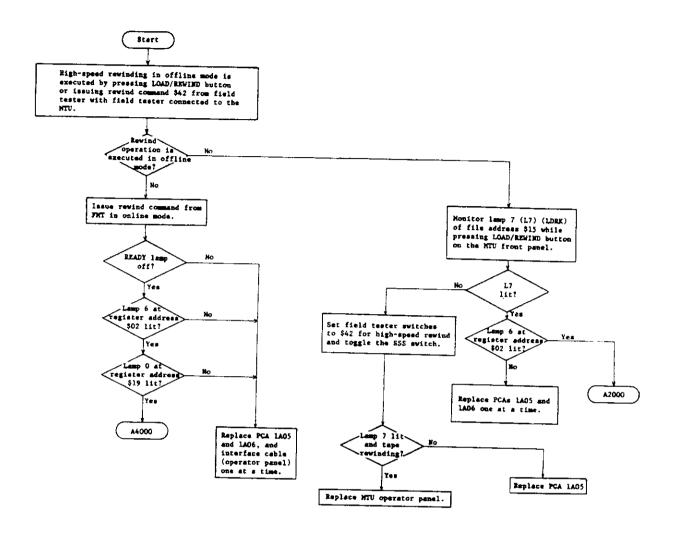


Note: The marks "•" indicate the timings when the program checks the logical level of sensors during mid-loading. The hexadecimal number in upper of the mark "•" means Error code which is set to ER register.



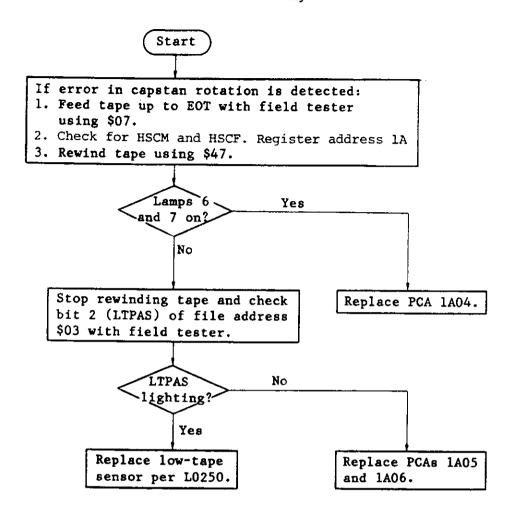
A-76





A2020 Capstan Rotation

Capstan Rotation does not Accelerate Gradually



Notes: If tape warning area (TWA) signal has not been detected, tape is wound forward about 13 cm at constant speed, then runs backward for 0.5 seconds at 200 ips. Tape speed then increases to 600 ips or 500 ips. However, forward running will not occur if TWA has been detected.

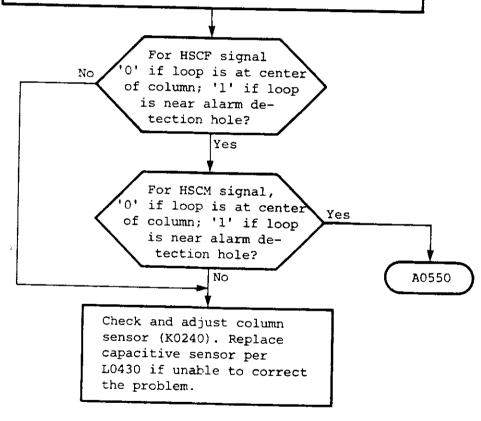
A2040 MTU TROUBLESHOOTING

Tape Loop Trouble in Columns (200 to 600 ips, and 600 to 200 ips)



Check for HSCM (register address \$1A, L6) and HSCF (registered address \$1A, L7) with tape stopped, as follows:

- Use field tester to let capstan drive position tape loop with air system on. Use \$AA to move forward and \$AB to move backward.
- Manually lower file column loop slowly per Figure A-28, and stop it near HSCF signal.
- 3. Manually wind machine column loop slowly per Figure A-28, and stop it near alarm detection hole to check for HSCM signal.



Notes: After tape is rewound for 0.5 seconds at 200 ips, tape speed accelerates gradually by 40 ips per 100 ms if speed down signal (HSCM/HSCF) from reel controller does not become '1'. Speed decelerates gradually by 40 ips per 100 ms if speed down signal becomes '1'. If low tape marker is detected, then tape speed decelerates gradually at intervals of 100 ms.

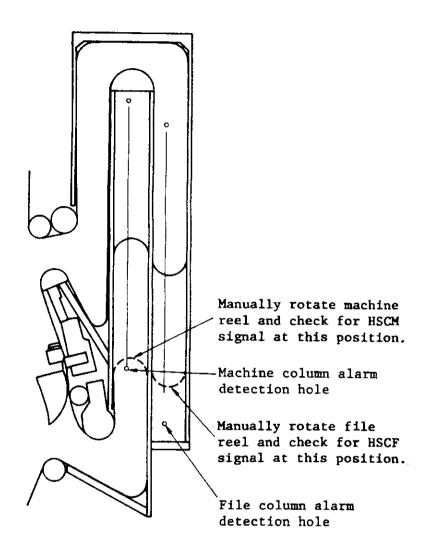
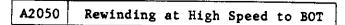
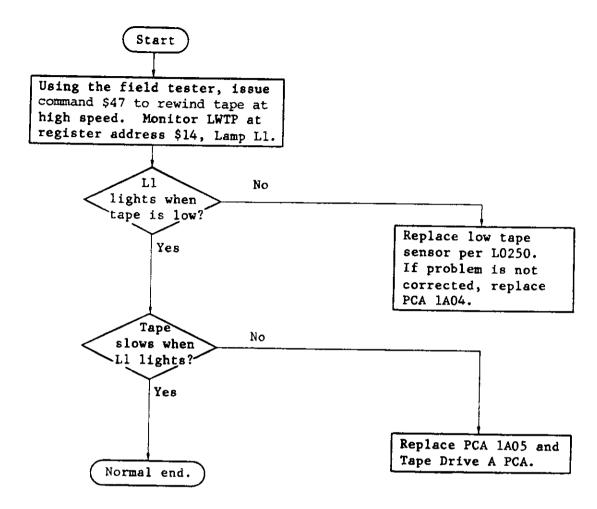


Figure A.28 Tape loop in columns



Tape is Rewound at High Speed Until the BOT



Notes: If tape is rewound at high speed and runs low, then tape speed lowers from 600 or 500 ips to 200 ips until BOT is detected.

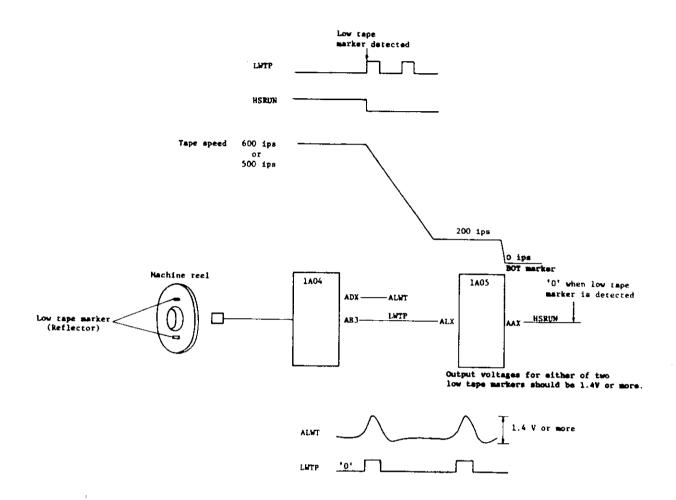
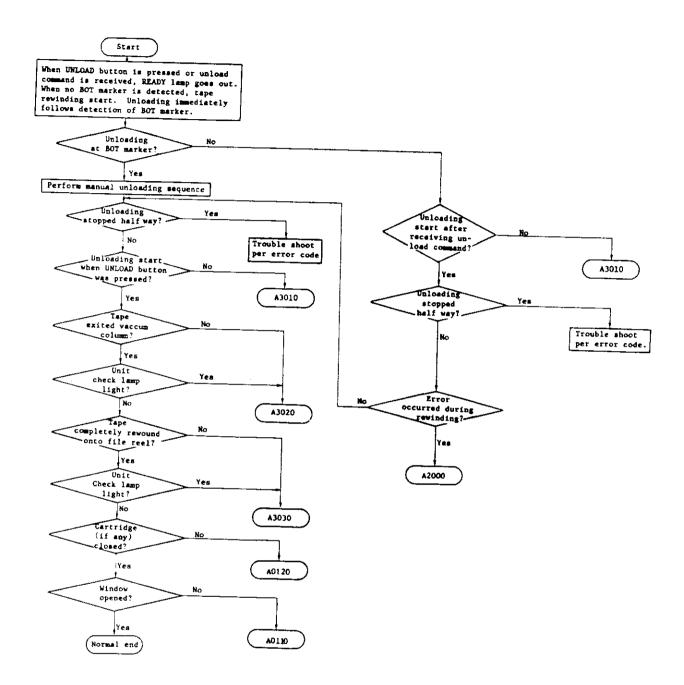
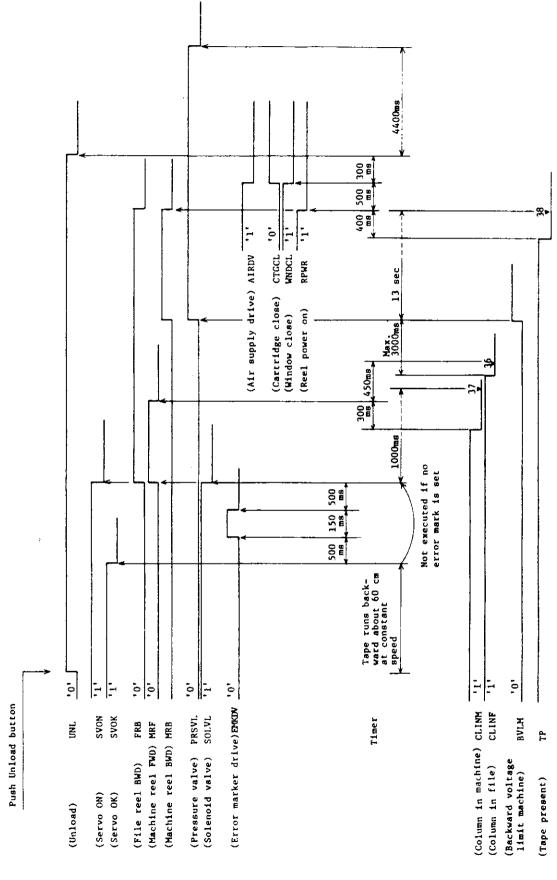


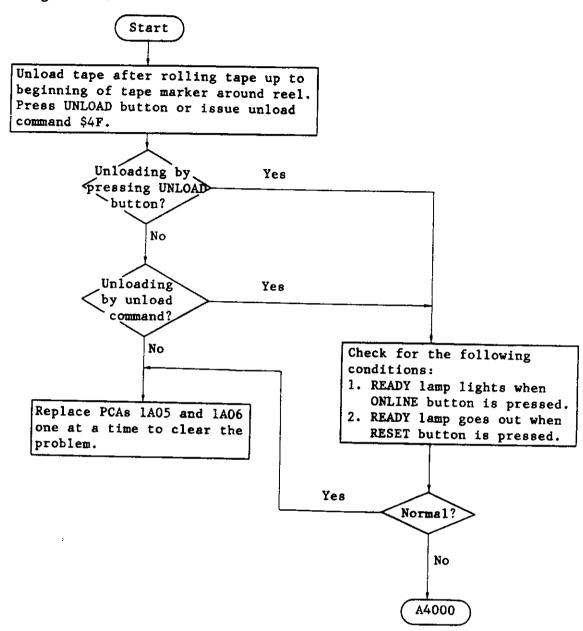
Figure A.29 Rewinding at high speed to BOT





B03P-5280-0341A...03

## Unloading Failure



1A06 one at a time.

faulty side.

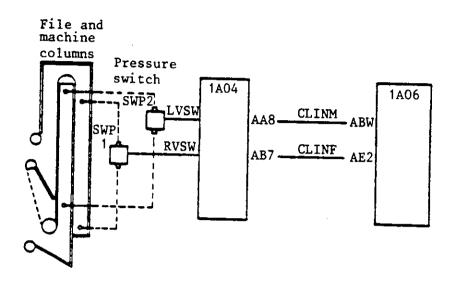
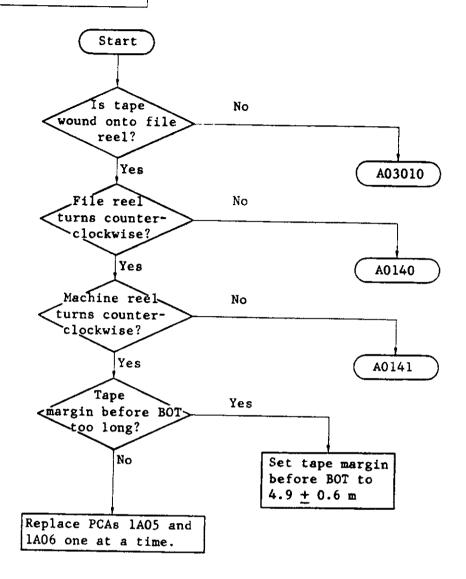
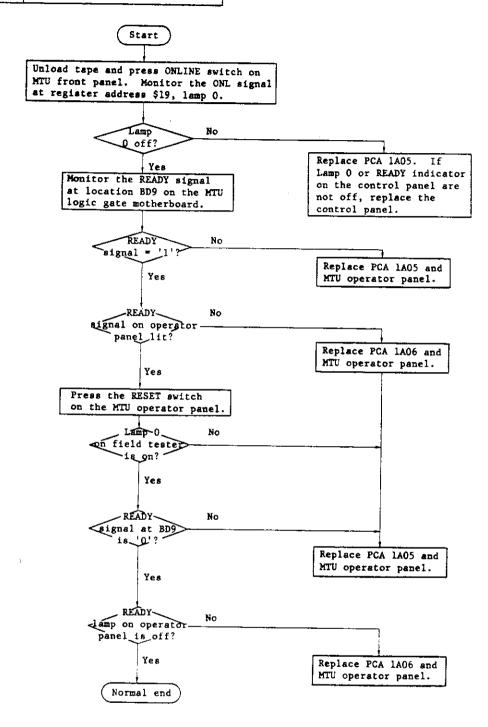


Figure A.30 Troubleshooting Error Codes 36 and 37





Notes: After loading magnetic tape:

- 1. When ONLINE button is pressed ONL (online) is set to '0' and READY is set to '1', then READY lamp lights.
- When RESET button is pressed, ONL is set to '1' and READY is set to '0', then READY lamp goes out.

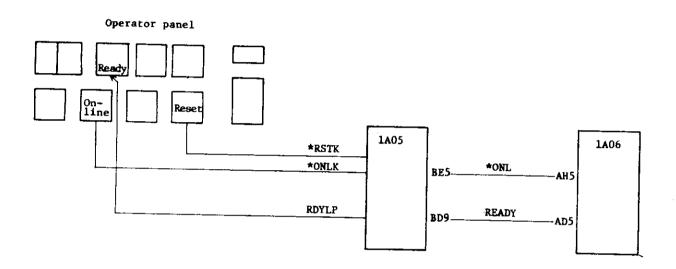
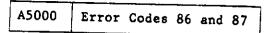


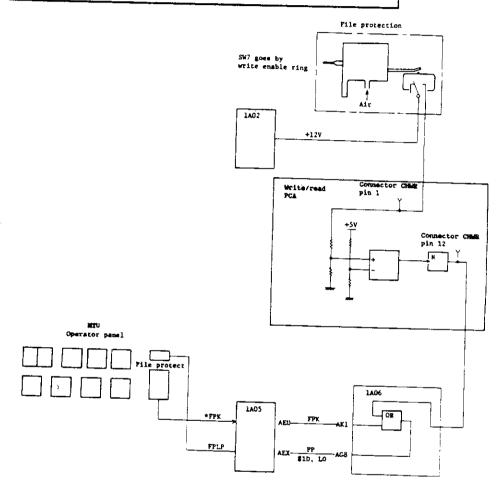
Figure A.31 Ready troubleshooting



File Protection and Lamp Trouble



Set the file protect switch ON after installing tape with write-enable ring. File protect lamp turns ON when FPK is 'l' and FP is 'l'. File protect lamp goes OFF when FPK is '0' and FP is '0'. See Figure A.32, below.



SWES (Set write status), SEES (Set erase status), WETC (Write control) and EESC (Erase control) are reset in idling routine of microprogram, by FP (File Protect).

Figure A.32 File protection and lamp troubleshooting

### Notes:

- (1) SWRS (set write status), SERS (set erase status), WRTC (write control), and ERSC (erase control) are reset by FP (file protect).
- (2) Monitor FP at register address \$1D, Lamp O using the field tester.
- (3) Monitor FPK at the MTU logic gate motherboard at location AEU.

A6000 Error Code 30

Error Marker Drive.

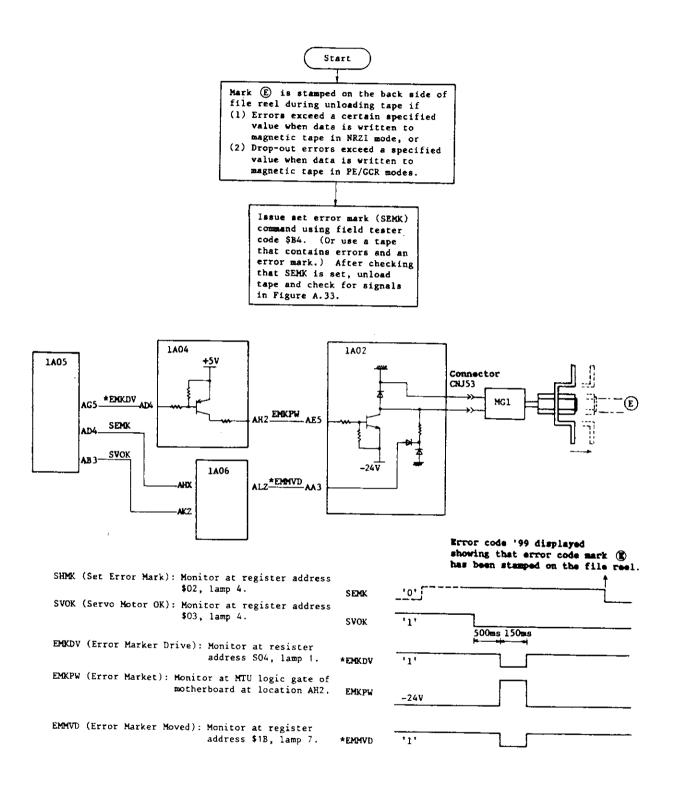
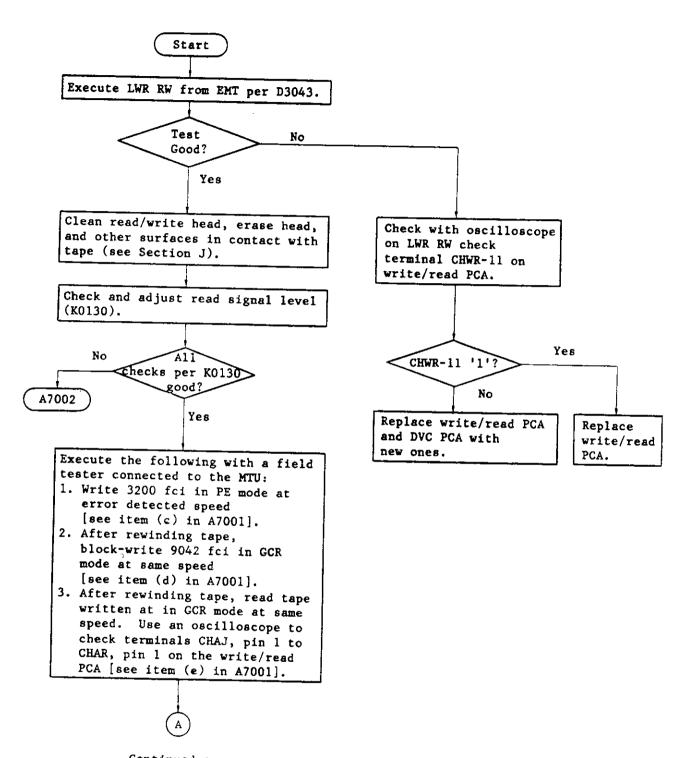
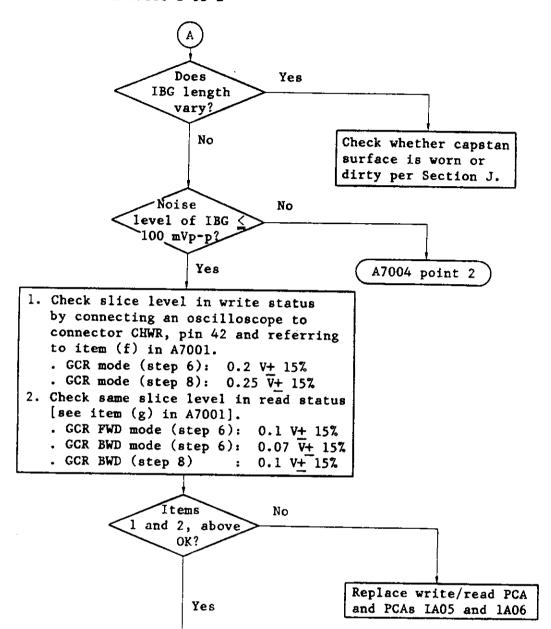


Figure A.33 Troubleshooting Error Code 30

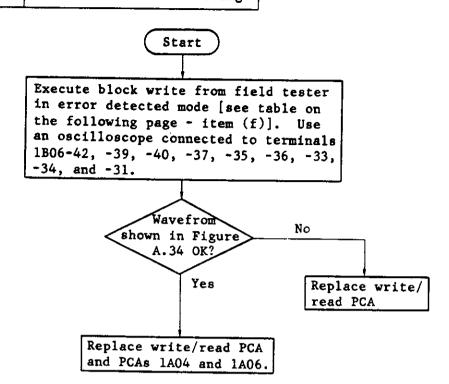


Continued on sheet 2 of 2

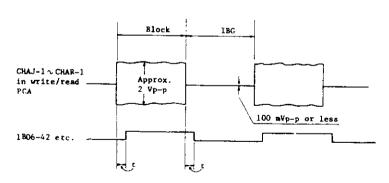
From sheet 1 of 2



A7001



Item	Operation	Procedure	Field tester Code	Setting switch	Remarks
(a)	Write mode	1	Low speed PE : \$E8 Low speed GCR : \$EA High speed PE : \$EC High speed GCR: \$EE	SSS	
(b)	Read mode	1	Low speed PE : \$E0 Low speed GCR : \$E2 High speed PE : \$E4 High speed GCR: \$E6	SSS	
(c)	PE 3100 fci write	1	Set to write mode at item (a)	SSS	
		2	\$89	SSS	
( <u>a</u> )	Block write	1	Set to write mode specified at item (a)	SSS	
		2	\$25	sss	
(e)	FWD read	1	Set to read mode specified at item (b)	sss	
		2	Low speed: \$01 High speed: \$02	SSS	
<b>(f)</b>	GCR write mode with specified step	1	Step specification: Step 6: \$C6 Step 8: \$C8	Toggle SSS switch twice	First toggle causes tape to run; second cause tape to stop
		2	Low speed GCR write: SEA	SSS	
(g)	GCR read mode with specified step	1	Step/running direction specification: FWD step 6: \$C6 FWD step 8: \$C8 BWD step 6: \$D6 BWD stpe 8: \$D8	Toggle SSS switch twice	First toggle causes tape to run; second causes tape to stop

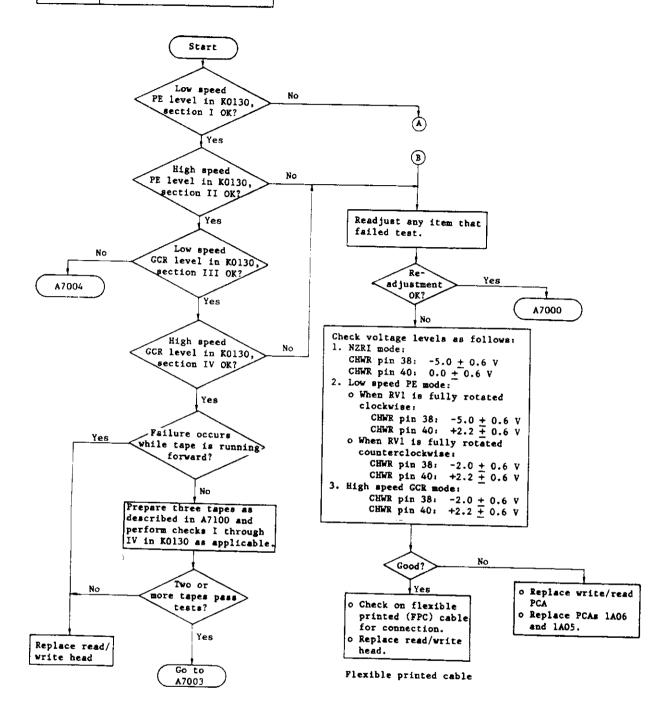


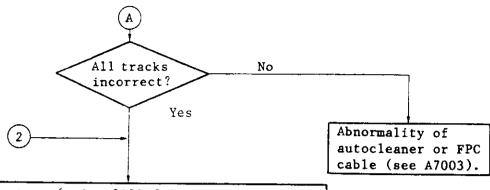
t = 15 μs ±30% (Tape speed; 75 ips)

t = 9 µs±30% (Tape speed; 125 ips)

t = 6 µs ±30% (Tape speed; 200 ips)

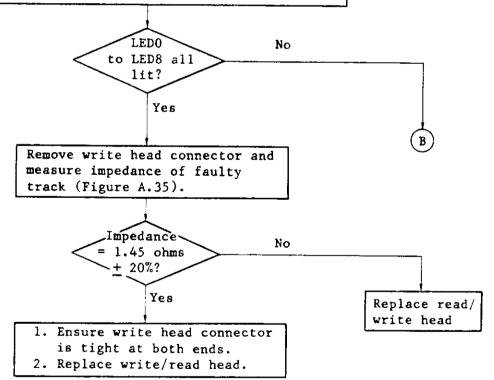
Figure A.34 Read/write troubleshooting





Prepare tape (write 3200 fci in the PE mode per A7100) on another MTU and perform the following operations:

- Set LEDs on field tester to TMSRO to TMSR8 display mode. (Command \$1E and toggle CNT switches.)
- 2. Set slice level to 64%. (Command \$F4 and SSS switch.)
- Forward read (Command \$01 and toggle SSS switch.)



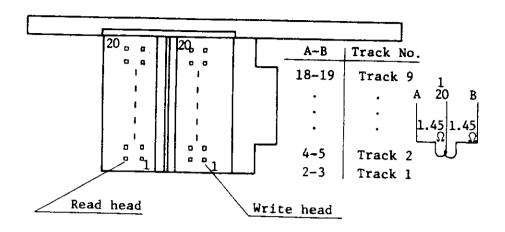
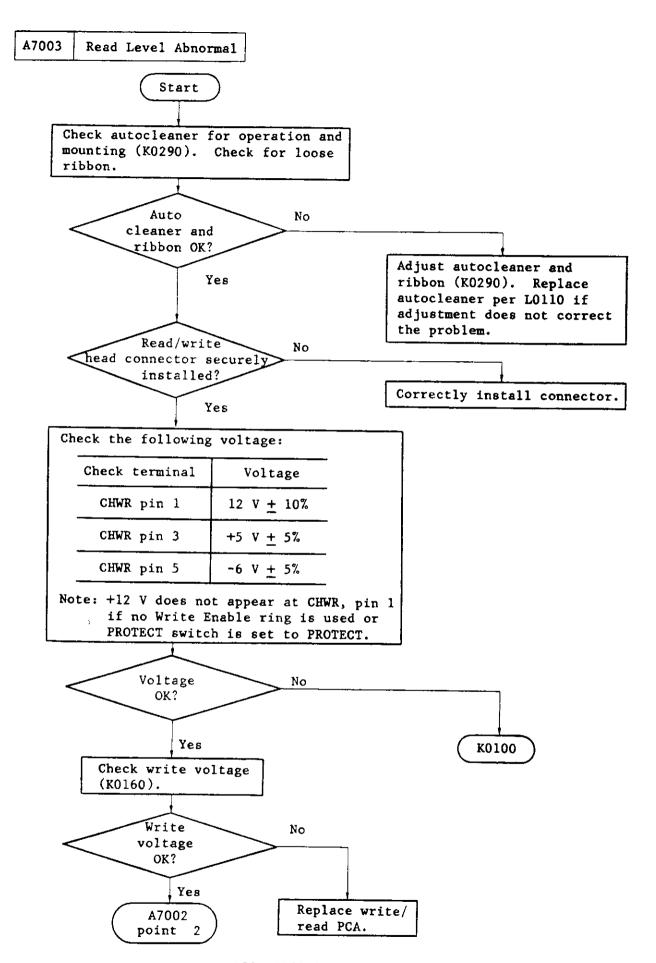


Figure A.35 Read/write head (viewed from head connector side)



Adjust gap of autocleaner per KO290 if amplitude levels of tracks (terminal CHAJ, pin 1 to terminal CHAR, pin 1) increase as track No. ascends (KO130). Adjust capstan alignment (KO110) or magnetic tape if read levels of tracks 1 to 9 fluctuate considerably (see Adjustment Procedure II in L0130-2 and procedure I in L0130-3). Use an oscilloscope and check for AC bias for GCR write mode: Check terminal: CHWR, pin 31 Observe waveform: See Figure A.36. No AC bias OK? Yes Replace read/ write head Replace write/read PCA, PCAs 1A05 and 1A06. Check that erase head is correctly mounted (L0020). Measure impedance of erase head at connector CNJ03, pins 1 and 4. Erase No head impedance 46 ± 15 ohms?

Replace erase head per L0020.

Yes

Replace write/read

PCA.

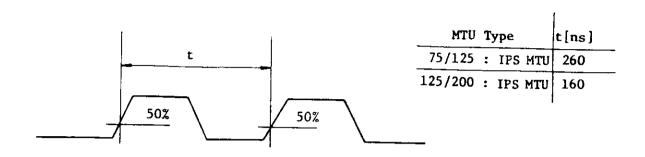
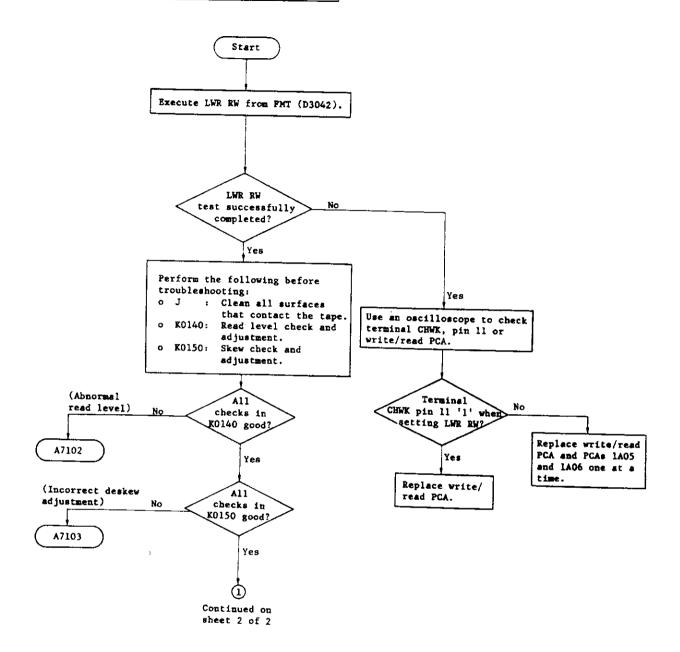


Figure A.36 AC bias waveform (CHWR pin 31)

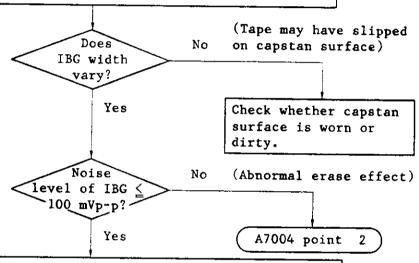


#### Continued from sheet 1 of 2



Refer to A7101, Table 1 while performing the following with field tester connected to MTU:

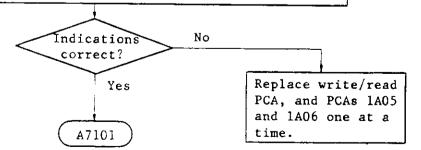
- 1. Write NRZI 800 fci at low speed [see Table 1 (c) in A7101
- 2. Block write 3200 fci in PE mode at error detected speed after rewinding tape. Rewind tape by setting field tester switches to \$42.
- 3. Observe waveform at terminals CHAJ pin 2 and CHAR pin 2on the read/write PCA while performing item (e) in A7101, Table 1. Use the same read mode that was written in step 2, above.



Check for the following items:

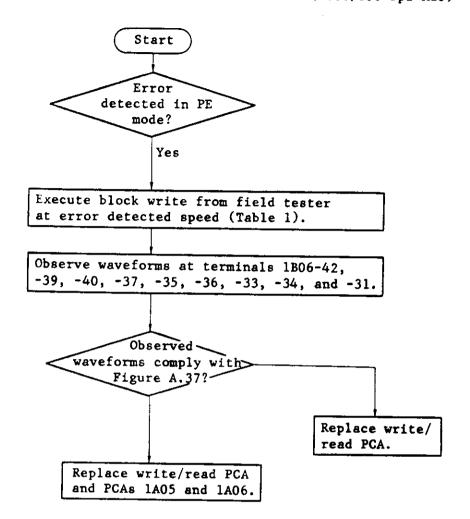
- 1. Check the slice level at terminal CHWR pin 44 in the read/write PCA in the NRZI mode:
  - Write mode: 0.4 V + 20% [Table 1 (a) in A7101]
  - . Read mode: 0.17 V + 20% [Table 1 (b) in A7101]
- 2. Check the slice level at terminal CHWR, pin 42 in the read/write PCA in the PE mode:

  - . Write mode: 0.25 V  $\pm$  20% [Table 1 (a) in A7101] . Read forward mode: 0.10 V  $\pm$  20% [Table 1 (e) i 0.10 V  $\pm$  20% [Table 1 (e) in A7101]
  - . Read backward mode:  $0.07 \text{ V} \pm 20\%$  [Table 1 (e) in A7001]



A7101 Read/Write Troubleshooting

Troubleshooting for Read/Write Section (1600/800 rpi MTU)



Item	Operation	Procedure	Field tester		Remarks
			Code	Switch	
(a)	Write mode	1	NRZI : \$E8 Low speed PE : \$EA High speed PE: \$EE	SSS	
(ъ)	Read mode	1	NRZI : \$E0 Low speed PE : \$E2 High speed PE: \$E6	SSS	
(c)	NRZI 800 fci write	1	\$89	SSS	
(d)	Block write	1	Set to write mode specified at item (a)	SSS	
		2	\$25	SSS	
(e)	FWD read action	1	Set to read mode specified at item (b)	SSS	Do not operate at high speed while in NRZI
		2	Low speed FWD: \$01 High speed FWD: \$02 Low speed BWD: \$41 High speed BWD: \$42	SSS	mode.

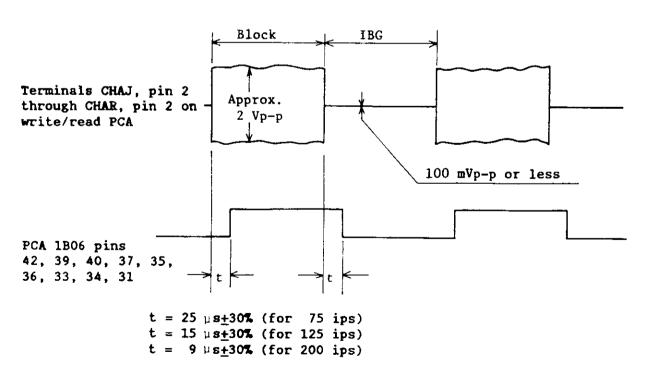
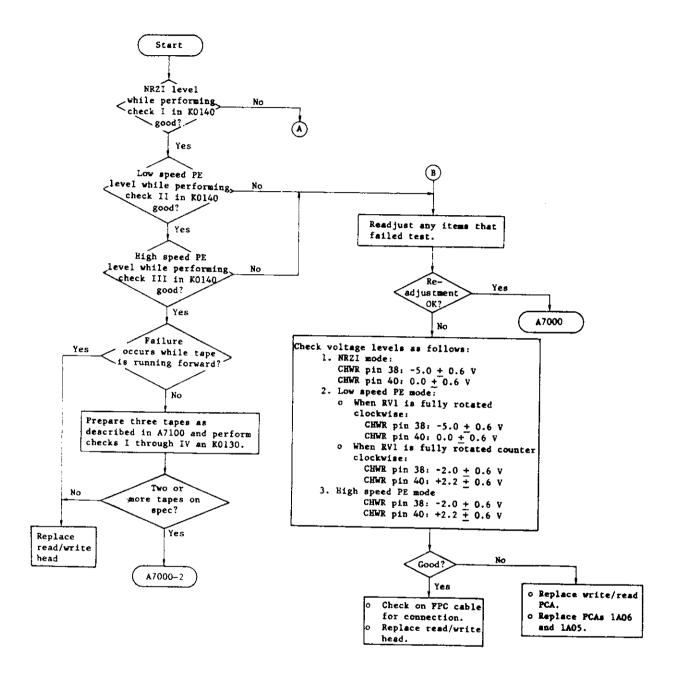


Figure A.37 Read/write troubleshooting

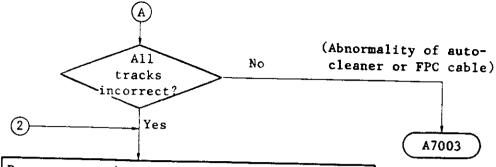
## A7102 Read Level Abnormal

Abnormality for Read Level (1600/800 rpi MTU).

Note: Continued from A7100.

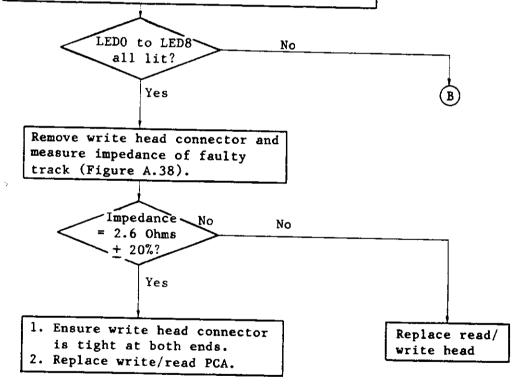


From sheet 1 of 2



Prepare tape (write 3200 fci in the PE mode per A7100) on another MTU and perform the following operations:

- Set LEDs on field tester to TMSRO to TMSR8 display mode. (Command \$1E and toggle CNT switch.)
- 2. Set slice level to 64%. (Command \$F4 and toggle SSS switch.)
- Forward read (Command \$01 and toggle SSS switch.)



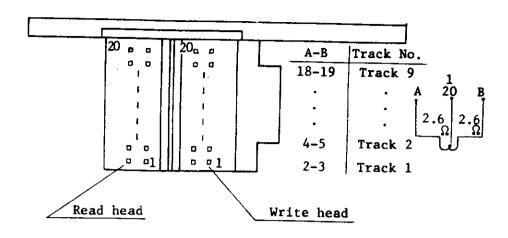
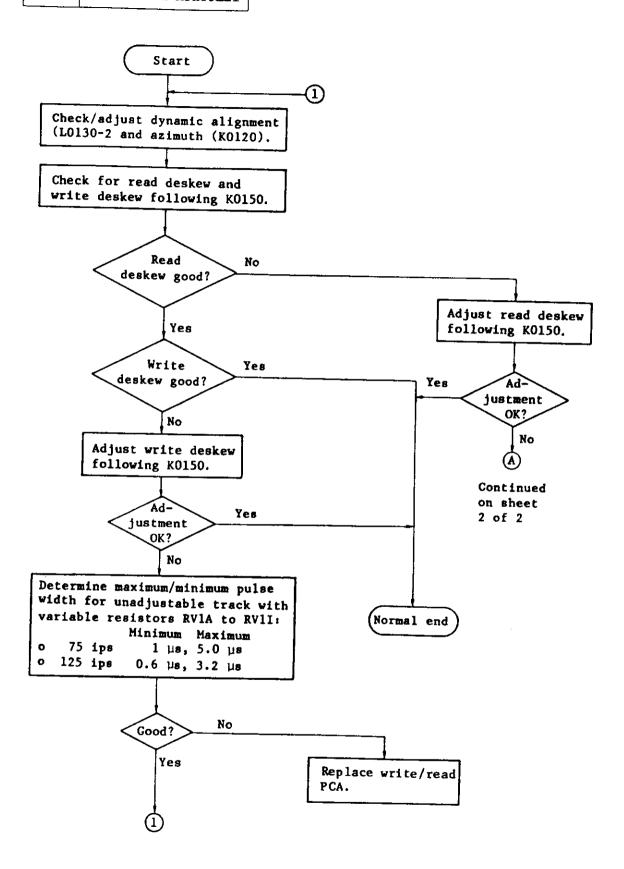
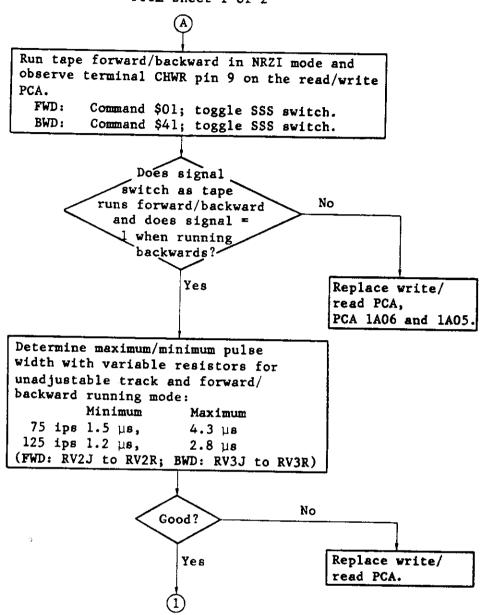


Figure A.38 Read/write head (viewed from head connector side)



### From sheet 1 of 2



to sheet 1 of 2